

HANDLEIDING

MOUNTING INSTRUCTIONS

INSTRUCTIONS DE MONTAGE

AUFBAUANLEITUNG

MONTAGE-VEJEDNING

MONTERINGSVEILEDNINGEN

ISTRUZIONI DI MONTAGGIO



**Orangerie Kathedral**

# PRODUCTINFORMATIE

Geachte klant,

U heeft met de aanschaf van deze aluminium serre een juiste keuze gemaakt waarmee wij u veel plezier wensen.

## OPMERKINGEN

Deze handleiding is vooreerst opgesteld om aanwijzingen te geven en standaardoplossingen te tonen. De constructie is – in tegenstelling tot andere producten in ons gamma - GEEN bouwpakket en dient te worden gemonteerd door ervaren monteurs met enige productkennis!

Deze serre heeft het kweken van planten en bloemen tot doel en wordt slechts betreden voor het gebruik door een hiervoor bevoegde persoon. Kleine ondichthesen en condensatiewater in deze constructies zijn dan ook toelaatbaar! Mogelijke zwarte plekken op de profielen zijn eenvoudig met een aluminiumreinigingsmiddel af te nemen, het betreft geen productiefouten. De serre dient geplaatst te worden op een voldoende draagkrachtige betonfundering die voorzien is tot op vaste vorstvrije grond. Het dak van de serre dient in de winter van sneeuw bevrijd te worden, of op een gepaste manier ondersteund worden. De serre moet op een van de wind afgeschermd plaat opgebouwd worden. Tijdens de montage dient men gepaste beschermende kledij te dragen (b.v. veiligheidshandschoenen) om kwetsuren te vermijden. Men dient steeds de lokaal gebruikelijke bouwverordeningen in acht te nemen.

# PRODUCT INFORMATION

Dear customer

Thank you for buying a high-quality aluminium greenhouse.

## REMARKS

This manual is intended to be a guidance, showing all kind of standard-solutions that can be useful during mounting. Unlike the other models in our range, this type of house is NOT designed to be a build-it-yourself-kit, it has to be mounted by experienced builders who are familiar with these products and their assembly!

This greenhouse is designed for cultivation of plants/flowers. Therefore leakage, water drops and condensation inside the building are allowed. The building may only be entered by competent persons during cultivation or maintenance. Aluminium profiles that are not painted may show black stains, these stains are not a production error: they can be easily removed with a aluminium cleaner available at every good drugstore. The rubber strips have been treated with oil/silicone on the interior to facilitate the assembly. The building should be mounted on a solid concrete foundation deep enough to get a solid and frost-free ground. During winter the roof has to be cleared of snow or supported in a suitable way. The greenhouse should be built in a location protected from strong winds. Protective gear (such as protective gloves) should be used during mounting in order to avoid injuries. One should at all times pay attention to the local building regulations.

## ASSEMBLY ORDER

The assembly procedure is the same for all our greenhouses.

- Sorting of the profiles according the model.
- Mounting of the complete aluminium construction.
- Leveling of the construction using a waterlevel.
- Securing the building to the ground
- Glazing.

## REQUIRED TOOLS

Socket wrench nr. 10 or spanner nr. 10, water-level, screwdriver, drilling machine + drill 4.2 mm, scissors (to cut the rubber).

*We reserve the right to change the construction without prior notice!*

## VOLGORDE VAN DE MONTAGE

Opbouw en montagevolgorde is voor alle modellen hetzelfde.

- Uitsorteren van aluminium profielen volgens modelgrootte.
- Montage en opbouw van gehele constructie.
- Horizontaal en waterpas stellen van de constructie.
- Verankering van de constructie.
- Beglazing.

## BENODIGD GEREEDSCHAP

Schroefsleutel Nr. 10, schroevendraaier, waterpas, boorapparaat en boortje Ø4.2, metaalzaag, werkhandschoenen, schaar (voor het snijden van rubber).

*Constructiewijzigingen onder voorbehoud.*

# INFORMATION SUR LE PRODUIT

Cher client,

Nous vous félicitons à l'achat de la serre en aluminium.

## REMARQUES

Ce manuel vous explique plusieurs détails standard qui peuvent être intéressant à consulter pendant le montage de la serre. Par contre, ce modèle de serre n'est PAS un kit de montage ! Ce modèle doit être monté par une équipe professionnel qui est connu avec le système de profilés. La serre est une verrière pour cultiver des plantes et des légumes: des petites fuites et de l'eau de condensation sont autorisées.

Les couvercles noirs en caoutchouc sont, à l'intérieur, traités à l'huile. Ceci garantie un montage simple et rapide. Si les profilés en alu montrent des taches noires, il ne s'agit pas d'un défaut de production. Ces taches peuvent facilement être enlevées au moyen de nettoyants pour aluminium, qui sont disponible sur le marché. Une fondation à l'abris du gel et portance suffisante est nécessaire. Pendant l'hiver il faut enlever la neige de la toiture ou étançonner le toit. Il faut construire la serre dans un endroit protégé du vent. Afin d'éviter des blessures lors de la montage, il faut porter des vêtements de travail, qui pourrons vous protéger (p.ex. des gants de sécurité). En tout cas il faut respecter les règles urbanistiques locales.

## DÉROULEMENT DU MONTAGE

L'ordre de montage est identique pour tous les modèles:

- Triage des profilés en alu en fonction des dimensions du modèle.
- Assemblage des profilés et montage de la structure.
- Alignement vertical et horizontal de la construction.
- Pose du vitrage.

## OUTILLAGE NÉCESSAIRE

Clef N° 10, tournevis, niveau à bulle, perceuse et foret Ø4.2mm, scie à métaux, gants de travail, ciseaux (pour la mise à longueur du joint en caoutchouc).

*Sous réserve de tout changement.*

# PRODUKT INFORMATION

Sehr geehrter Kunde,

Wir möchten Ihnen zum Kauf des Gewächshauses gratulieren.

## ANMERKUNGEN

Die Aufbauanleitung bezieht sich zunächst auf Details und Abbildungen, es sind Beispiele und Hinweise für die Montage des Gewächshauses. In gegen unsere Standardmodellen ist diese Konstruktion KEIN selbstbau-Paket aber nur zu montieren durch professionelle Montageteams, bekannt mit das Profilsystem und der Montageablauf!

Das Gewächshaus sollte in einer windgeschützten Lage montiert werden. Während des Winters sollte das Dach von Schnee befreit werden oder durch geeignete Maßnahmen abgestützt werden! Alle Konstruktionen sind nach baurechtlichen Vorschriften am Boden zu befestigen. Im Jedem Fall muss ein frostfreies Betonfundament vorhanden sein. Unlackierte Alu-Profile können schwarze Flecken aufweisen, hierbei handelt es sich nicht um einen Produktionsfehler. Mit einem handelsüblichen Alu-Reiniger lassen sich diese weitestgehend entfernen. Die Gewächshäuser dienen der Kultur von Pflanzen und werden durch gärtnerische tätige oder entsprechend autorisierte Personen oder nur in deren Begleitung betreten. Kleine Undichtigkeiten, Wassertropfen und Kondensat sind zulässig. Das mitgelieferte Dichtungsgummi ist an der Innenseite mit Talg behandelt, was zu einer schnelleren und einfacheren Montage beiträgt. Bei der Montage muss man Schutzausrüstung tragen z.B. Sicherheitshandschuhe, um Verletzungen zu vermeiden. In jedem Fall muss die landesübliche Bauordnung beachtet werden!

## MONTAGEABLAUF

Der Montagevorgang ist bei allen Modellen gleich:

- Auslegen der Alu-Profile gemäß Modellgröße.
- Aufbau der Alu-Konstruktion.
- Horizontale und vertikale Ausrichtung der Konstruktion.
- Verankerung der Konstruktion.
- Verglasung.

## BENÖTIGTES WERKZEUG

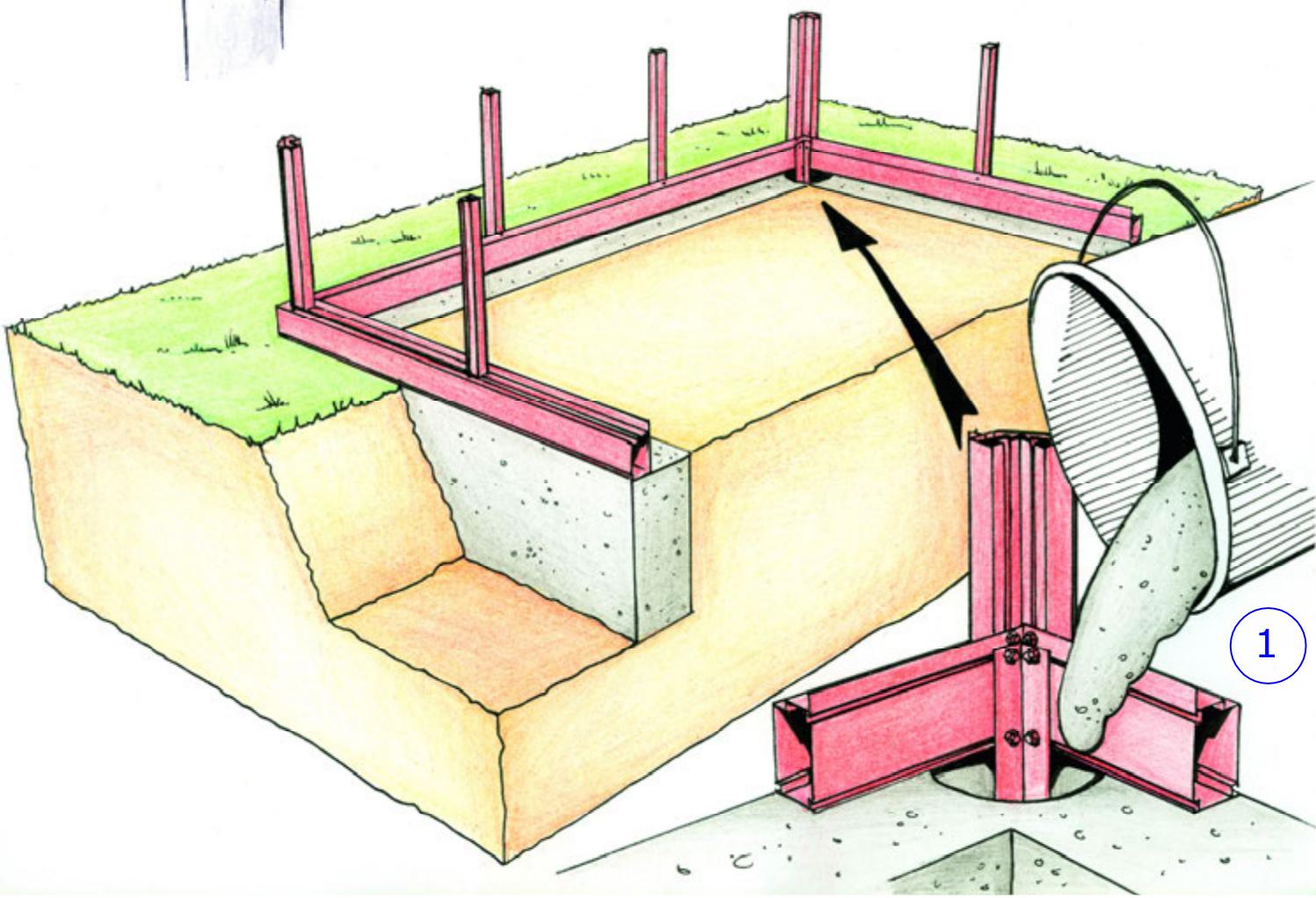
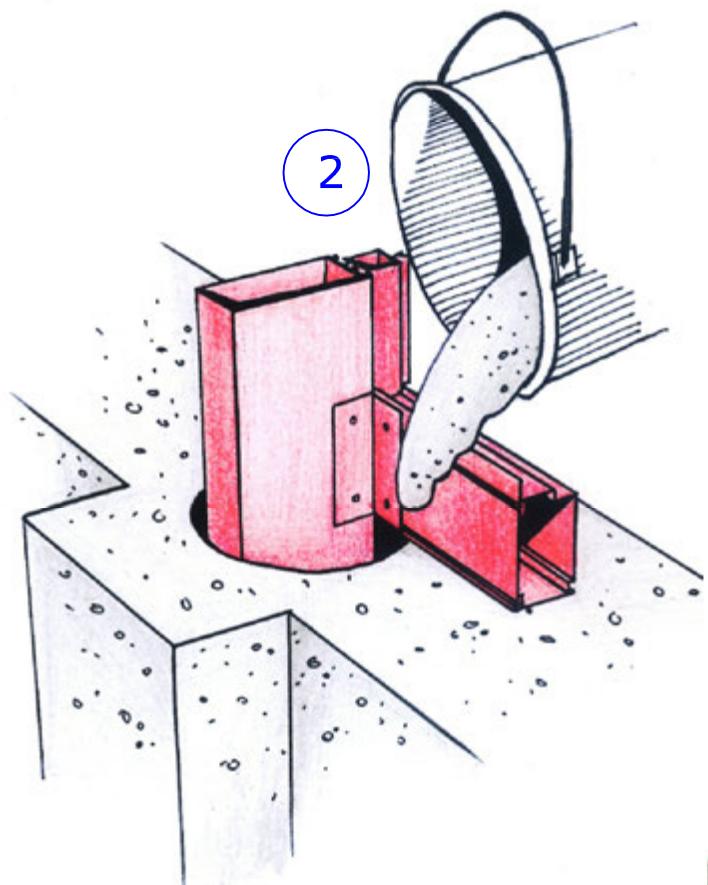
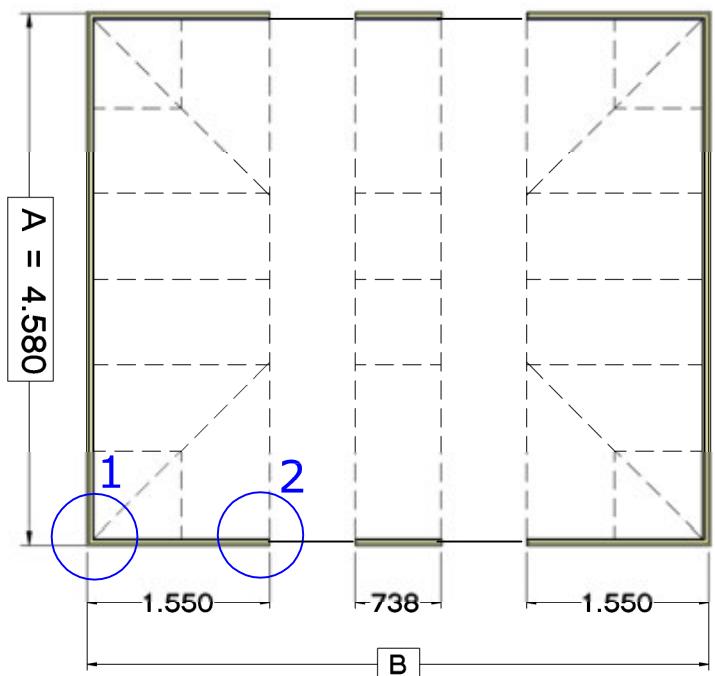
Schraubenschlüssel Nr. 10, Schraubenzieher, Wasserwaage, Bohrmaschine und Bohrer (4.2 mm) Metallsäge, Schere (für das Zuschneiden der Gummidichtung).

*Konstruktionsänderungen behalten wir uns vor.*

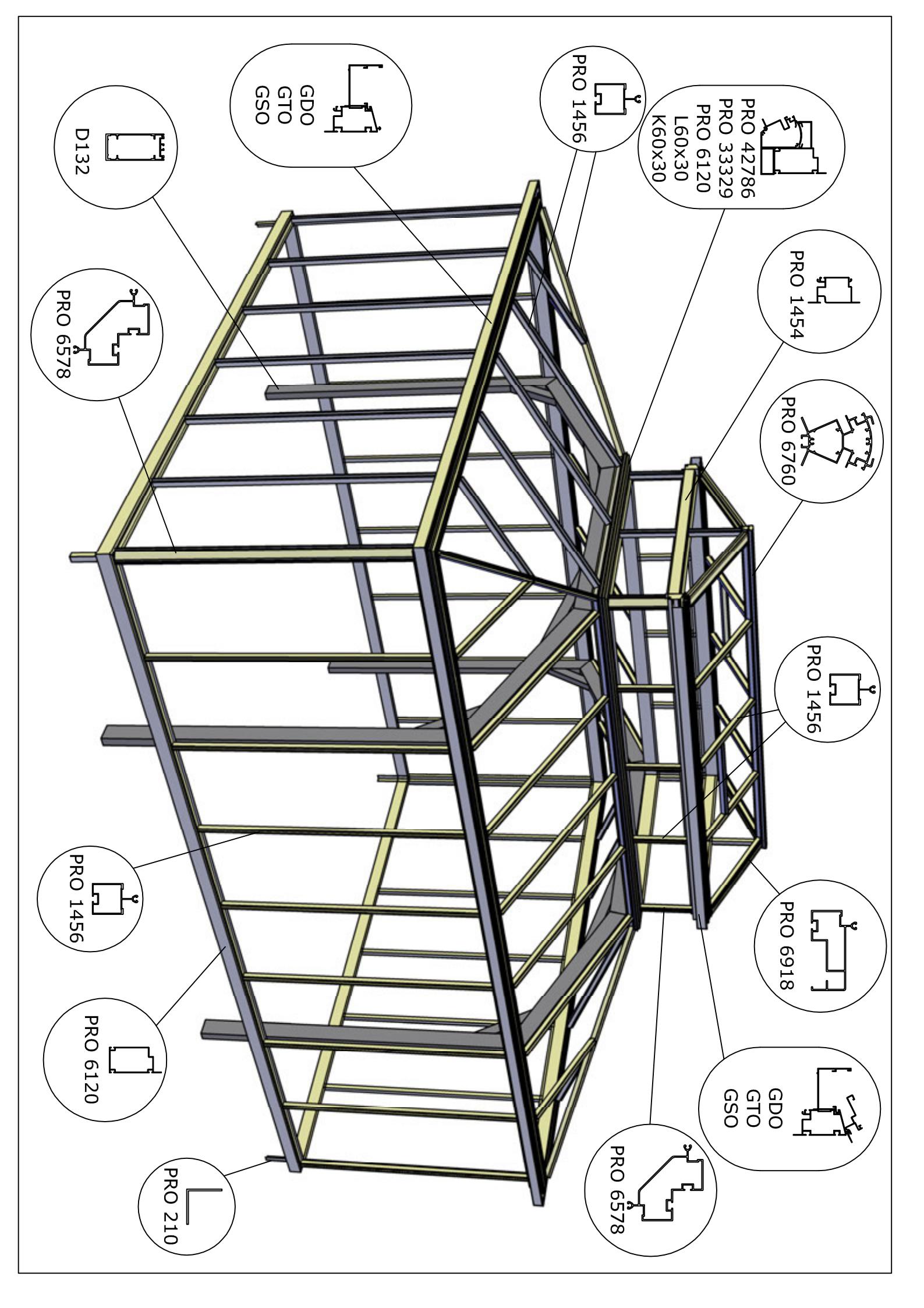
# "Orangerie KATHEDRAL "

A      X      B

4.580mm     $1.550 + \dots \times 738 + 1.550$   
(MAX 12.000 mm)



<b>PRO6120</b> Fundering Foundation profile		<b>PRO1454</b> Tussenregel Hor.gable prof. Orangerie		<b>PRO1449</b> Glaslat var.hoek Variable glazing bar		<b>PRO42142</b> Aanslag draaideur Siding turning door		<b>PRO6964</b> Stoelp dub.ddeur Middel.dub.turn.door	
<b>PRO6760</b> Nok Helios Ridge profile		<b>PRO37358</b> Fundering op muurtjes Special bottomprofile on wall		<b>PRO1450</b> Scharnier var.hoek Hinge variable glazing bar		<b>PRO7615</b> Scharnier dakraam Topprofile roofwindow		<b>PRO6965</b> Zijkant dakraam Sideprofile roofwindow	
<b>PRO20227</b> Goot Helios Gutter Helios		<b>PRO42786</b> Muurnok Arcadia Ridge Arcadia		<b>PRO3325</b> Daklat Arcadia Roofbar Arcadia		<b>PRO6951</b> Vert.schuifdeur Vert.sliding door		<b>YSER</b> Versteviging serres Reinforcement profile	
<b>PRO1456</b> Glaslat Glazing bar		<b>PRO3329</b> Scharnier nok Hinge ridge Arcadia		<b>PRO6121</b> Deurkader hor. Horizontal prof.sliding door		<b>PRO7610</b> Onderkant dakraam Bottom roofwindow		<b>PRO37359</b> Schap/zaalbak gordijnkast	
<b>PRO6578</b> Hoekstijl Corner profile		<b>PRO3327</b> Gootscharnier Arcadia Gutter-hinge Arcadia		<b>PRO7876</b> Deurgeleider Guide sliding door		<b>PRO1455</b> Geleider schuifraam Guiding sliding window		<b>PRO40091</b> Nok Helios Antique Ridge Helios Antique	
<b>PRO29909</b> Deurstijl Doorpost		<b>PRO3976</b> Geleider schuifdeur Bottom guide sliding door		<b>PRO20780</b> Glashouder Glass-secure profile		<b>PRO1748</b> Rubber serres Rubber greenhouses		<b>PRO20779</b> Goot Helios Antique Gutter Helios Antique	
<b>PRO6918</b> Eindlat dak Endbar roof		<b>PRO6954</b> Deurkader zijkant Doorframe side		<b>PRO29973</b> Prof. schermdaak Screening profile		<b>PRO2290</b> Zware rubber PPL Heavy duty rubber		<b>PRO5538</b> Halve rubber Helios Half-rubber Helios	
<b>PRO7926</b> Hoek 150gr. Corner prof. 150gr.		<b>GTO</b> Goot Orangerie Gutter Orangerie		<b>PRO6953</b> Hor.draaideur Hor.turning door		<b>TRE</b> Trekker-windverband Side bracings		<b>School</b>	



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GDO  
GTO  
GSO

PRO 1456

PRO 42786  
PRO 33329  
PRO 6120  
L60x30  
K60x30

PRO 1454

PRO 6578

PRO 6760

PRO 1456

PRO 1456

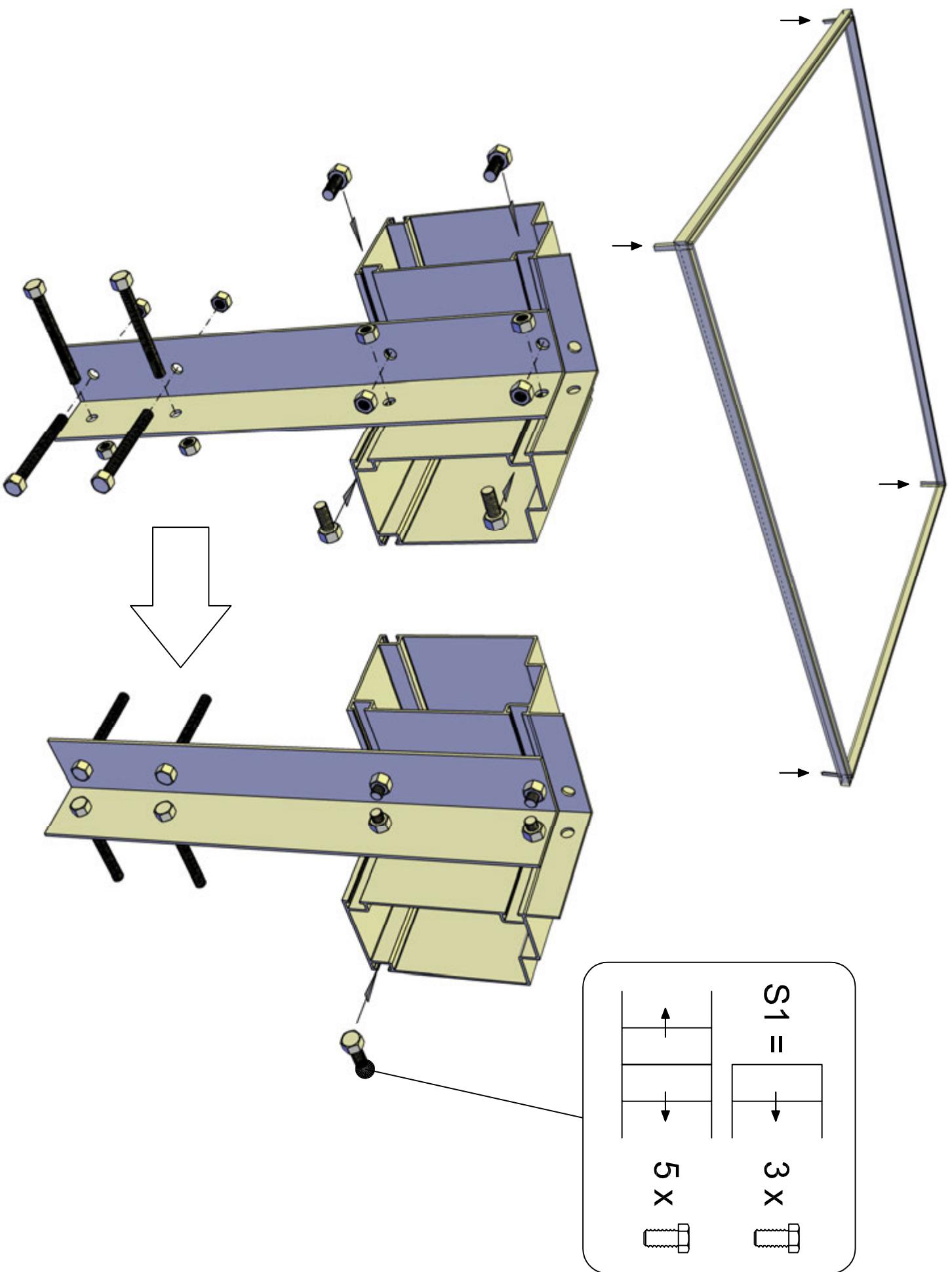
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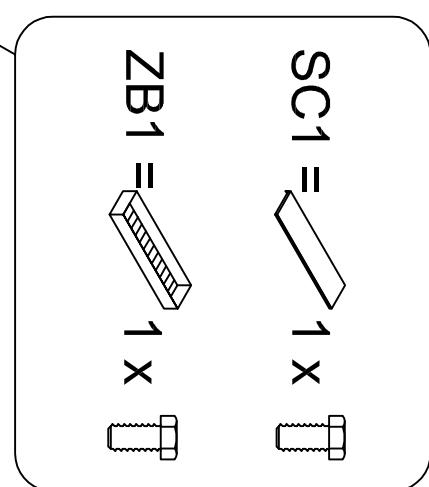
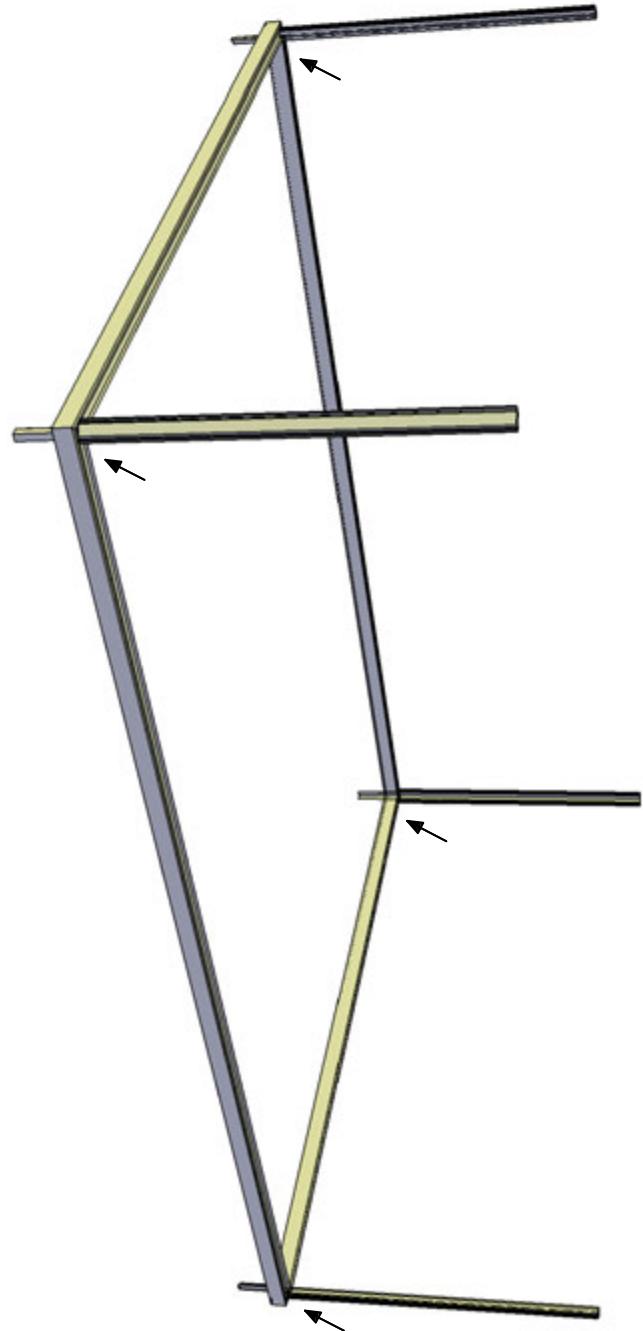
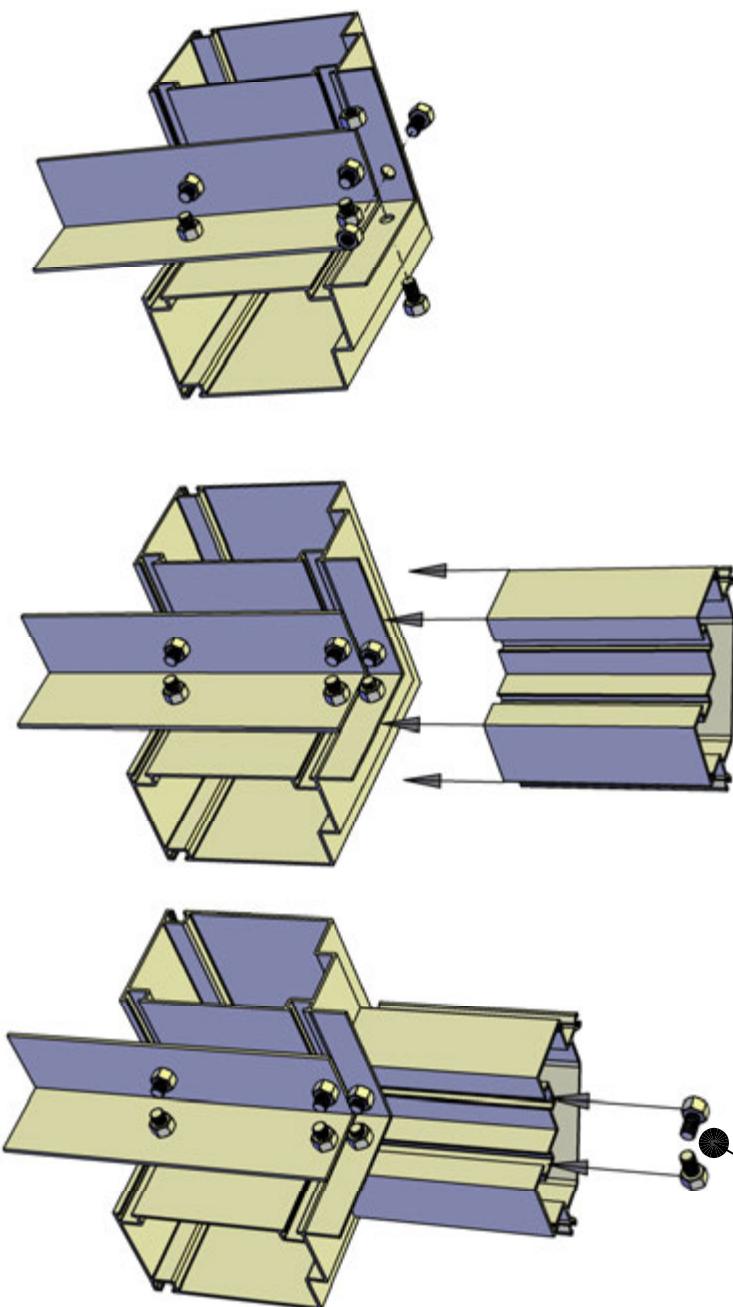
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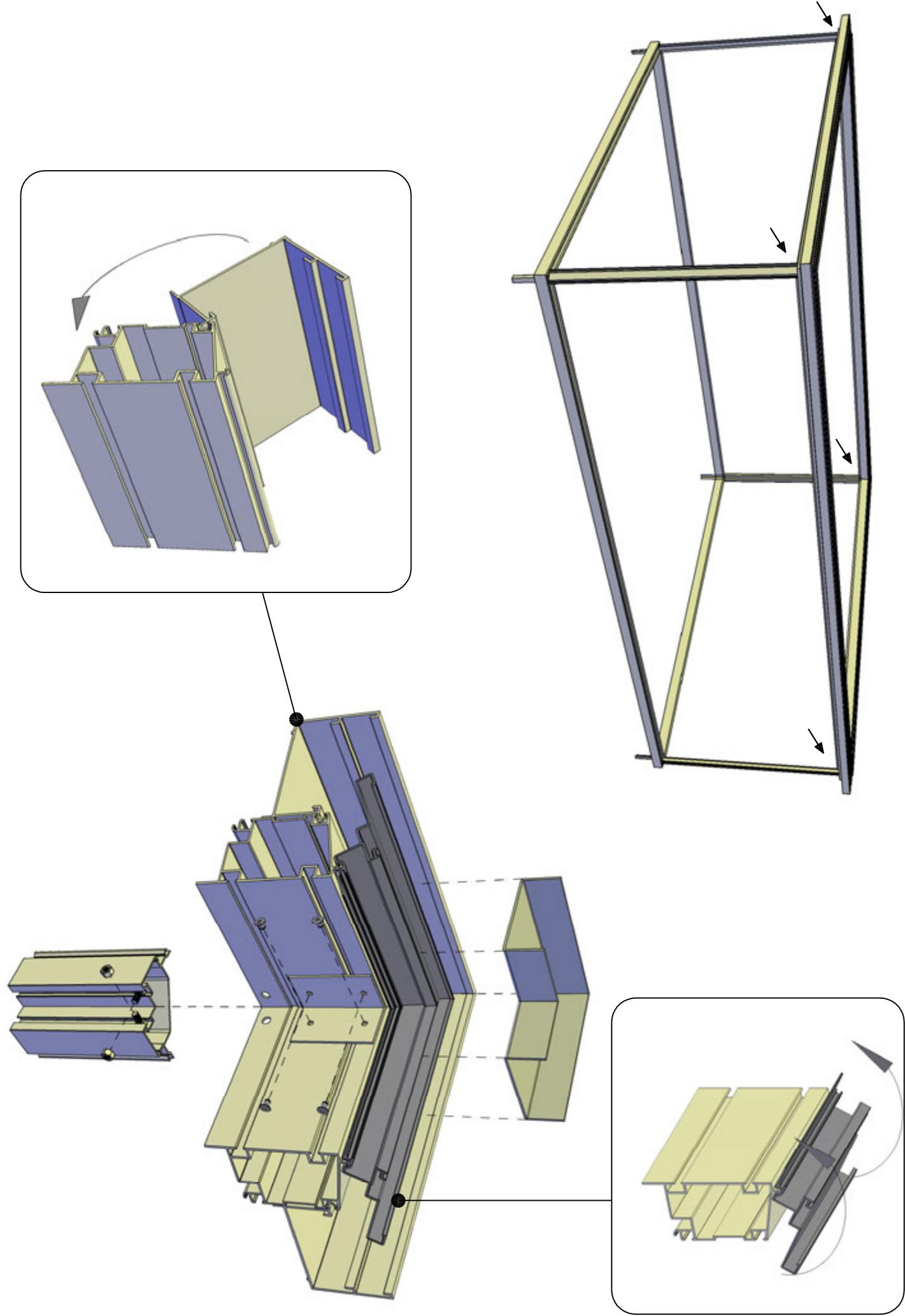
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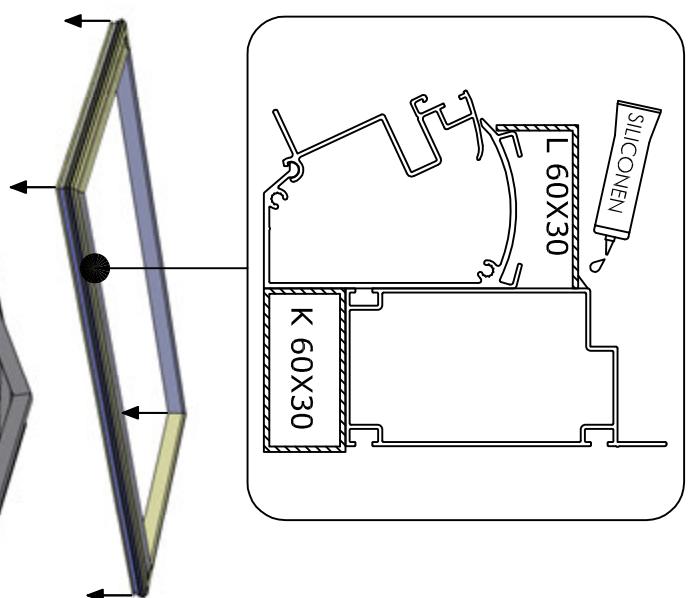
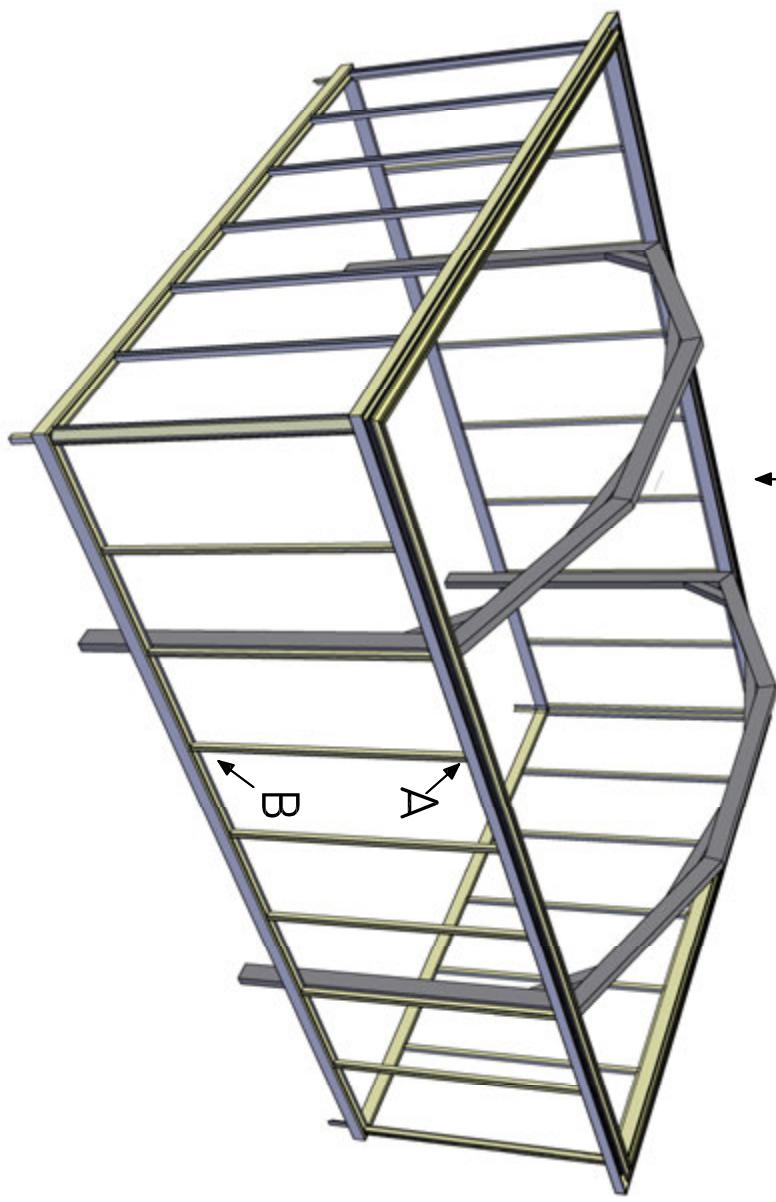
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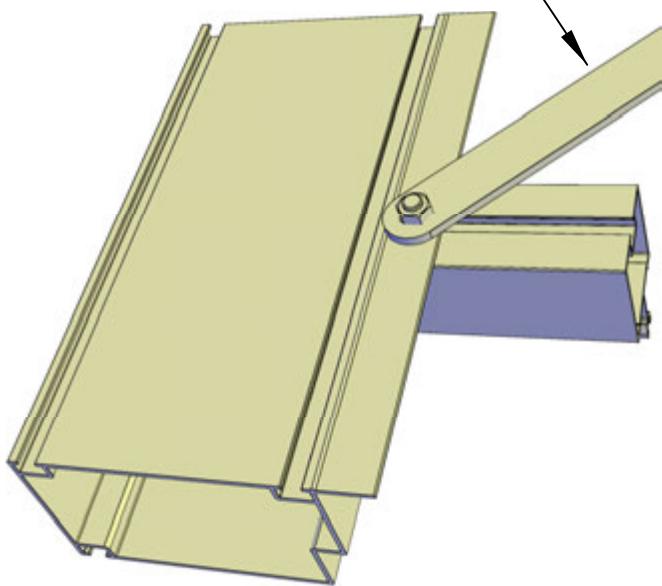




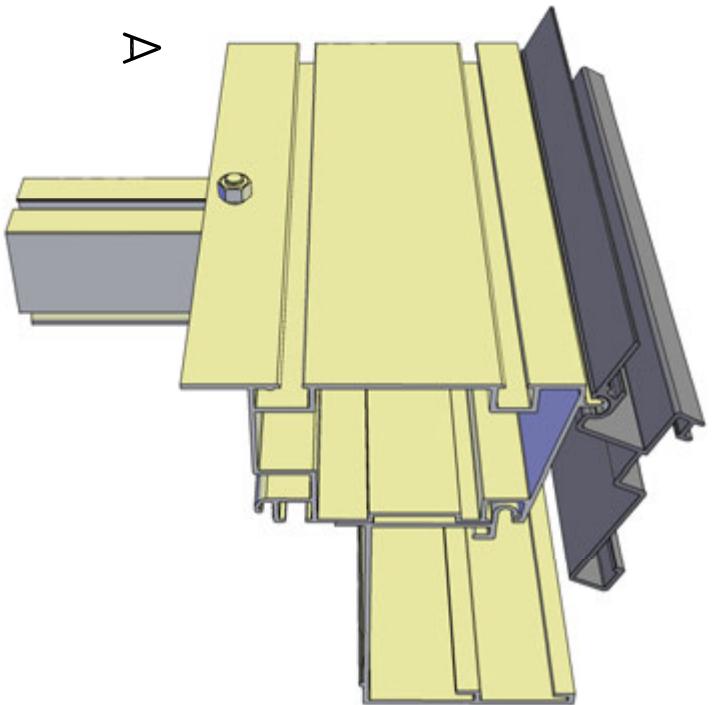


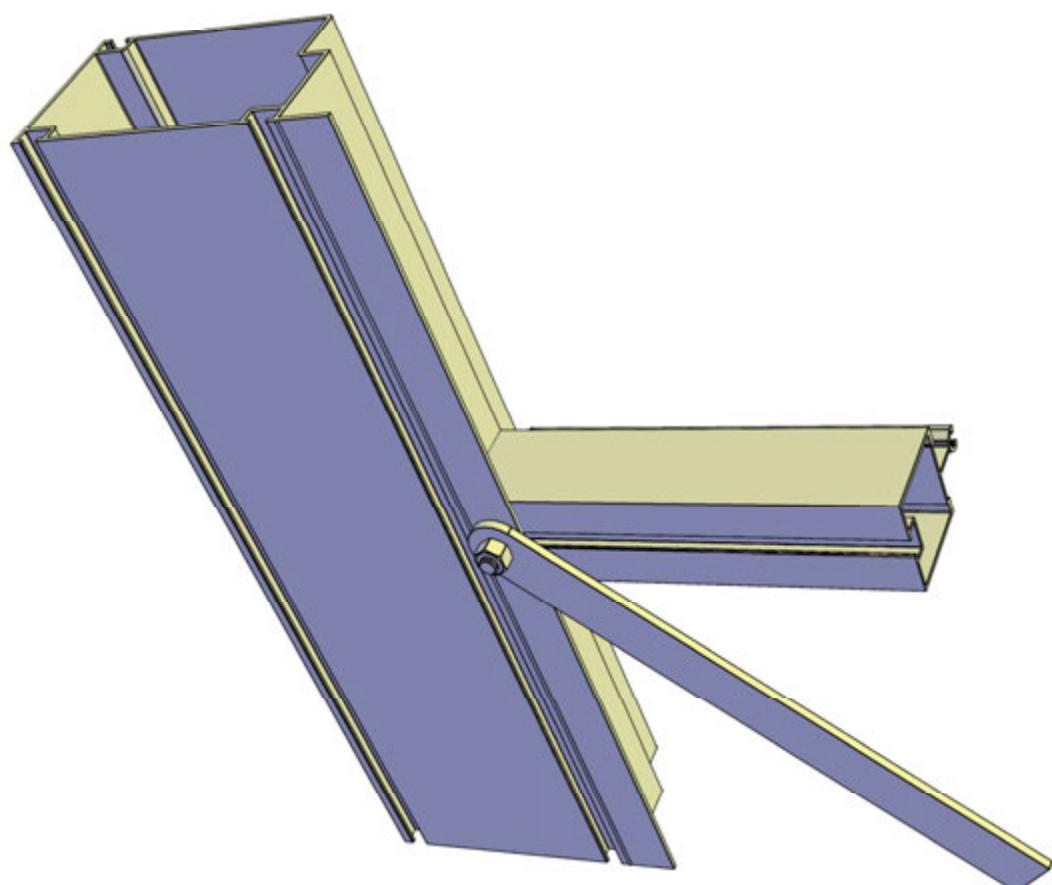
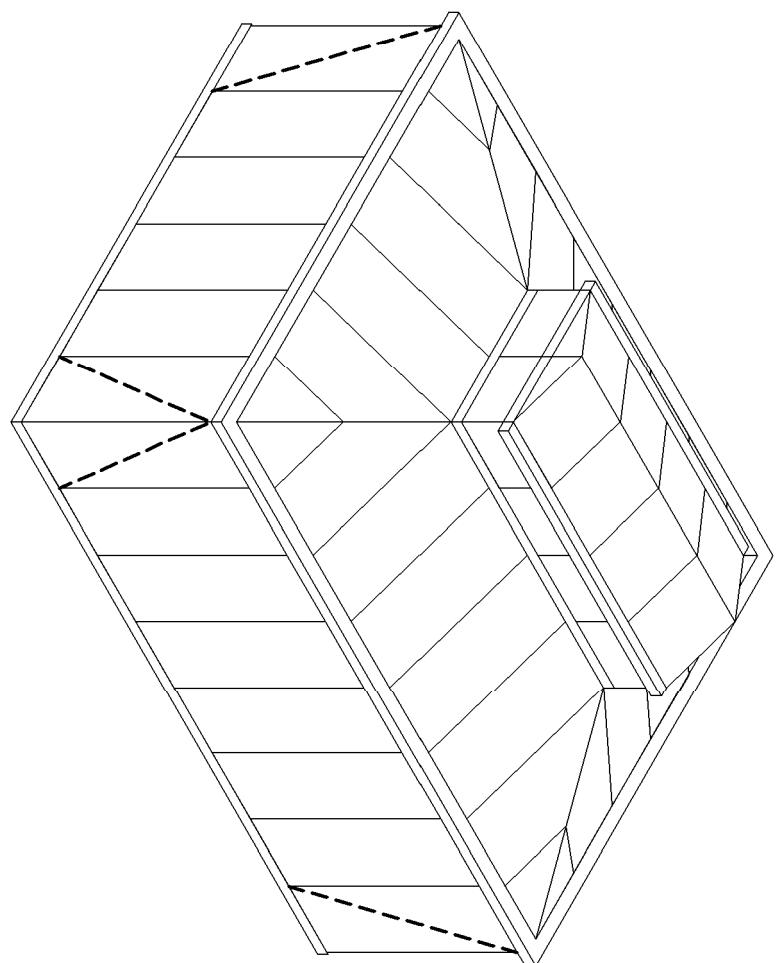


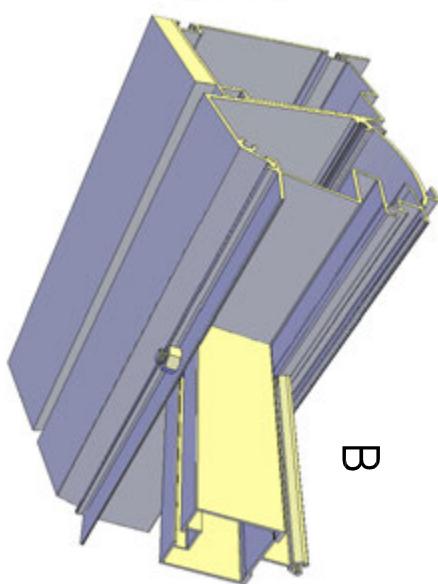
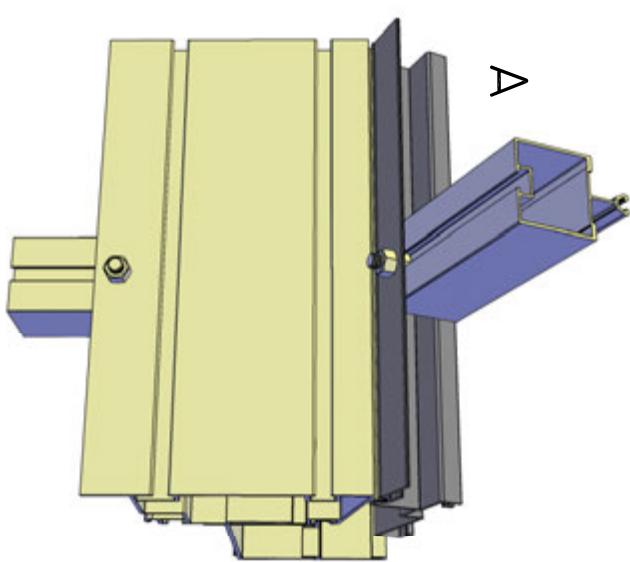
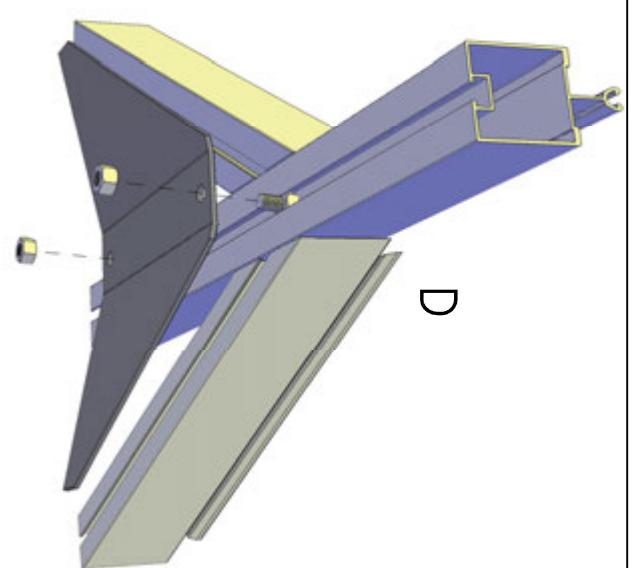
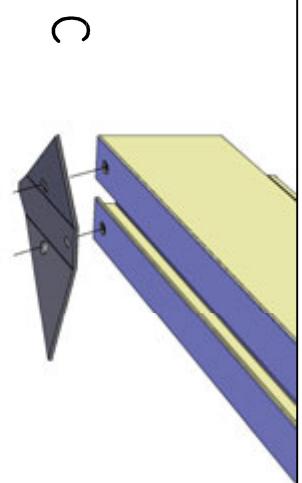
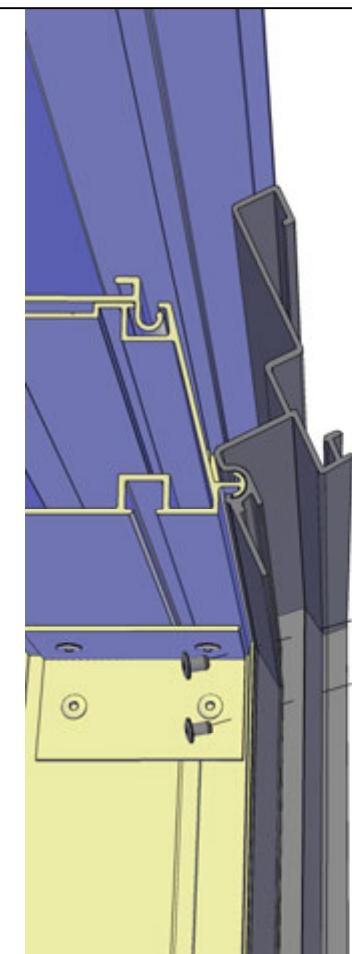
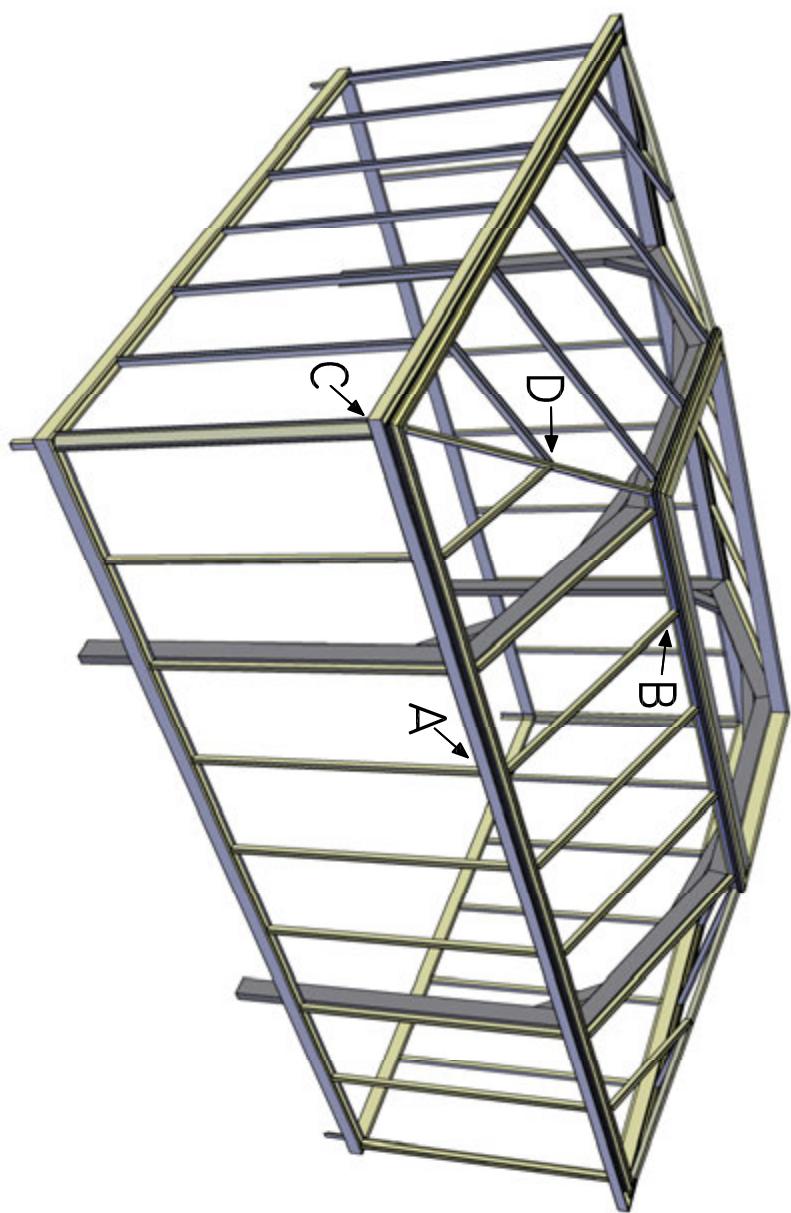
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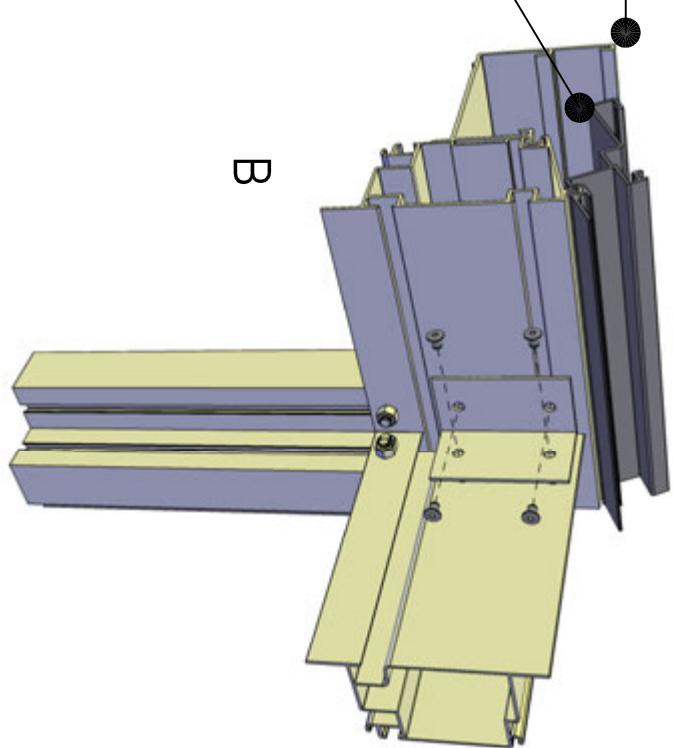
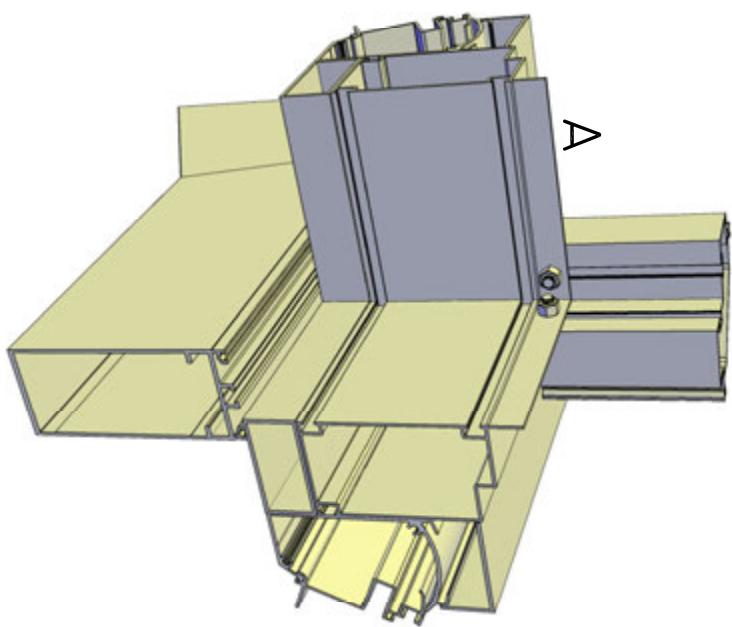
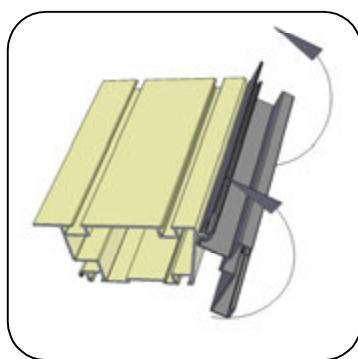
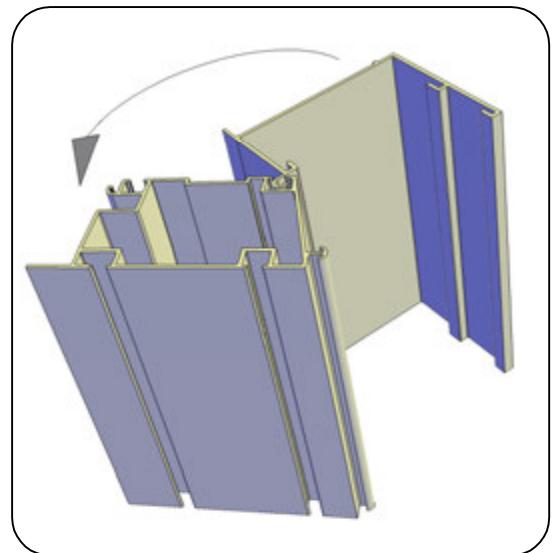
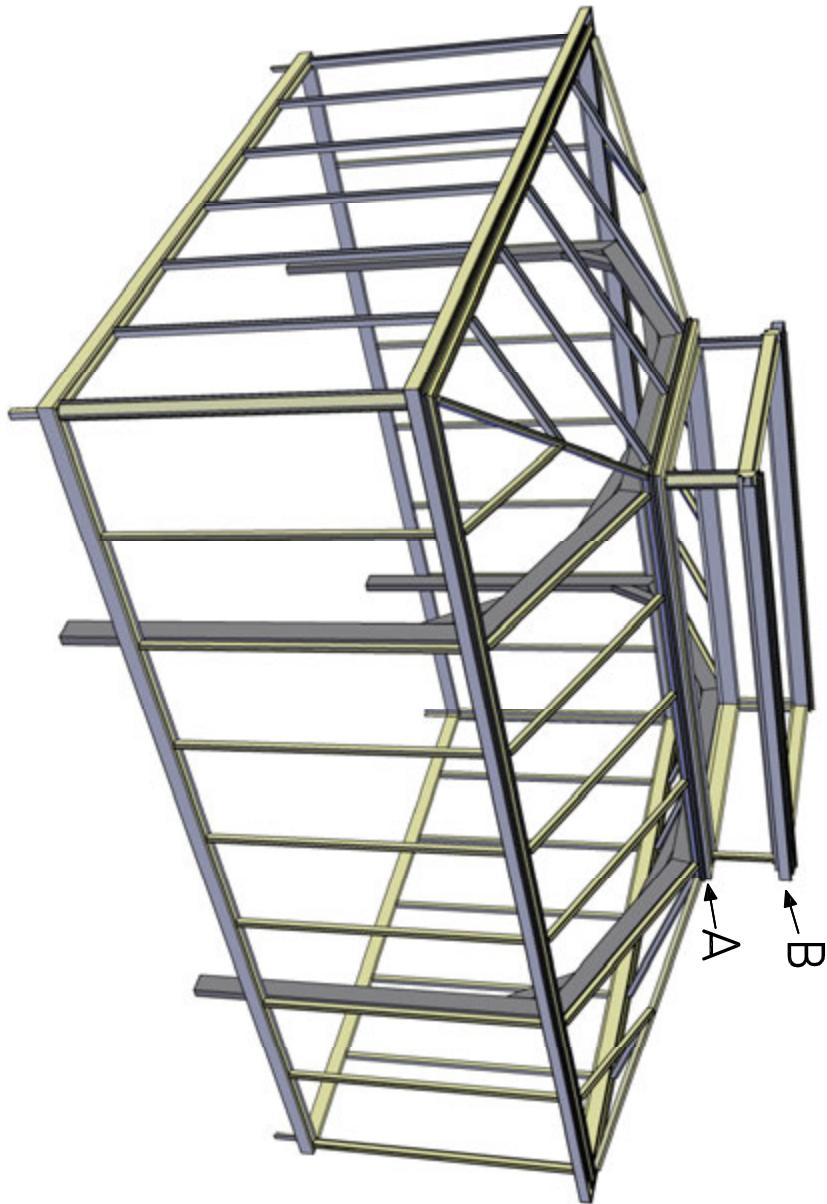


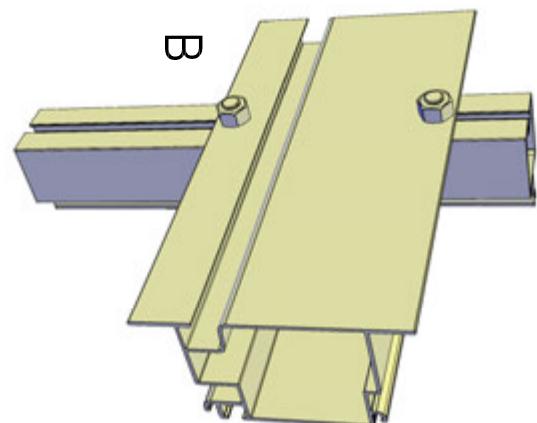
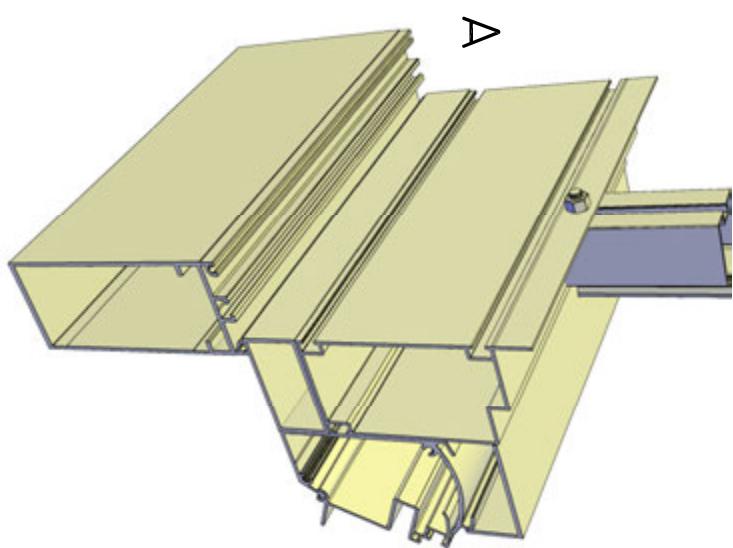
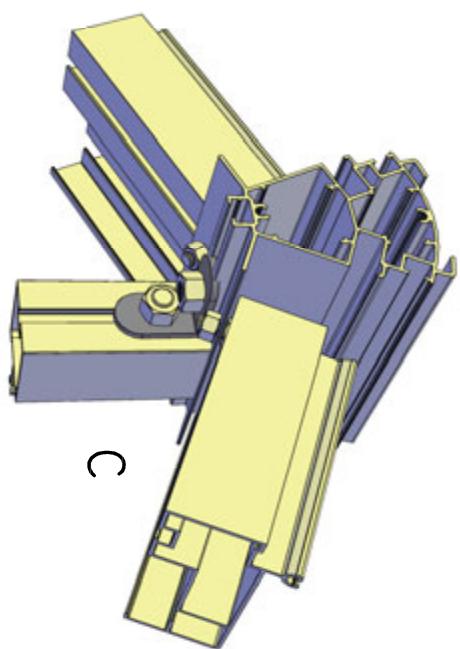
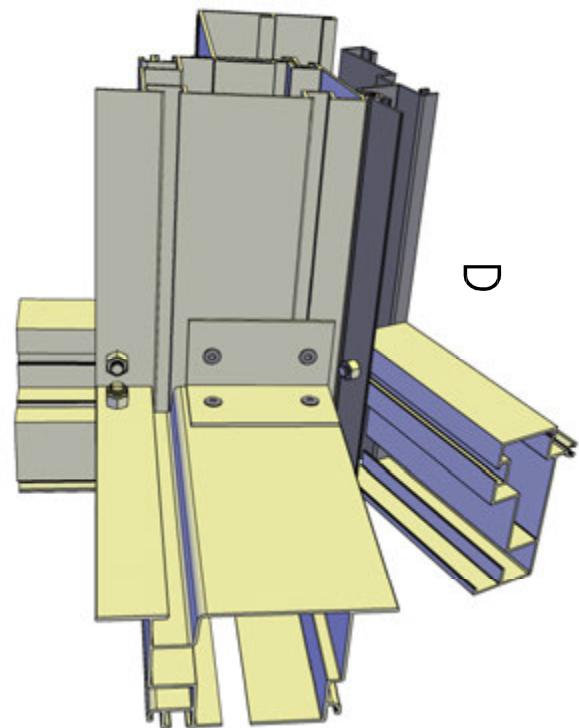
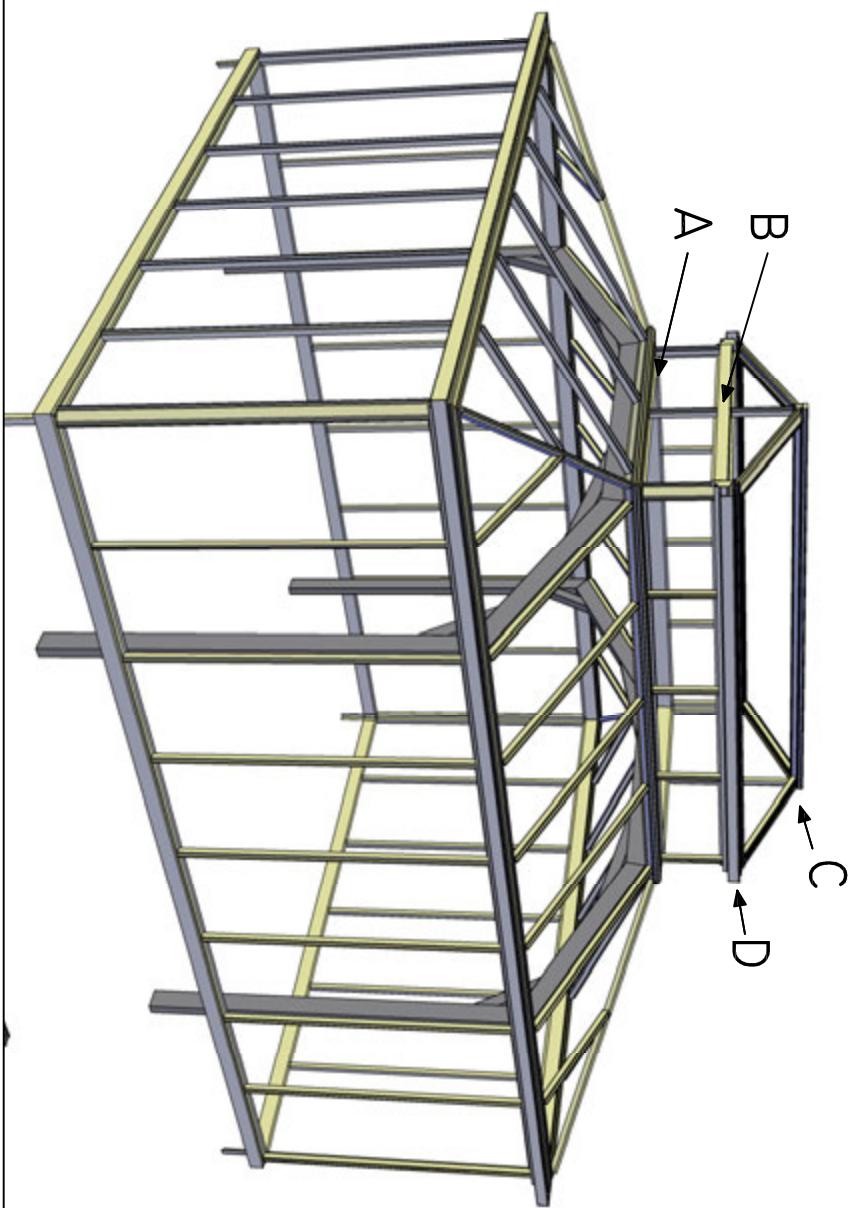
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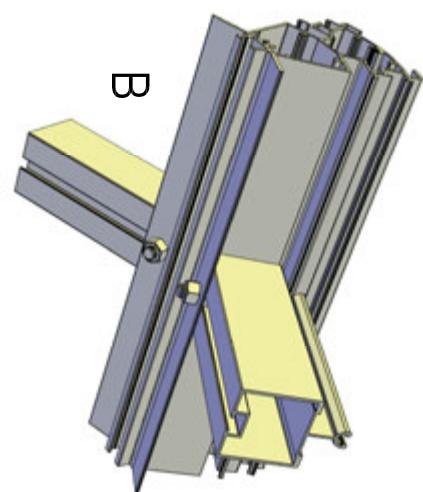
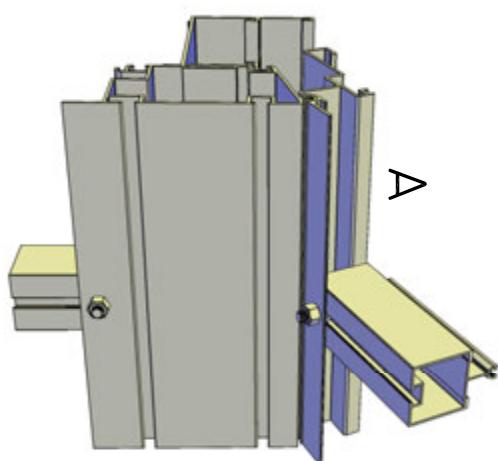
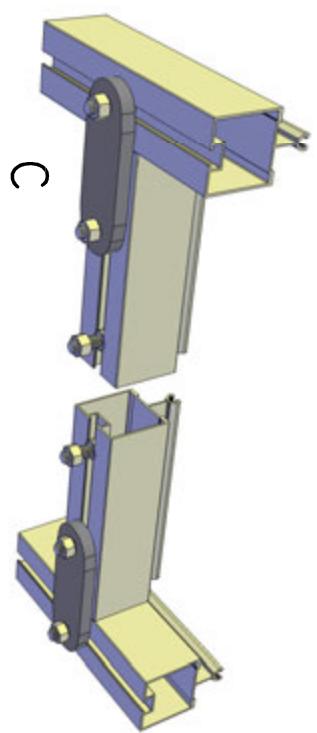
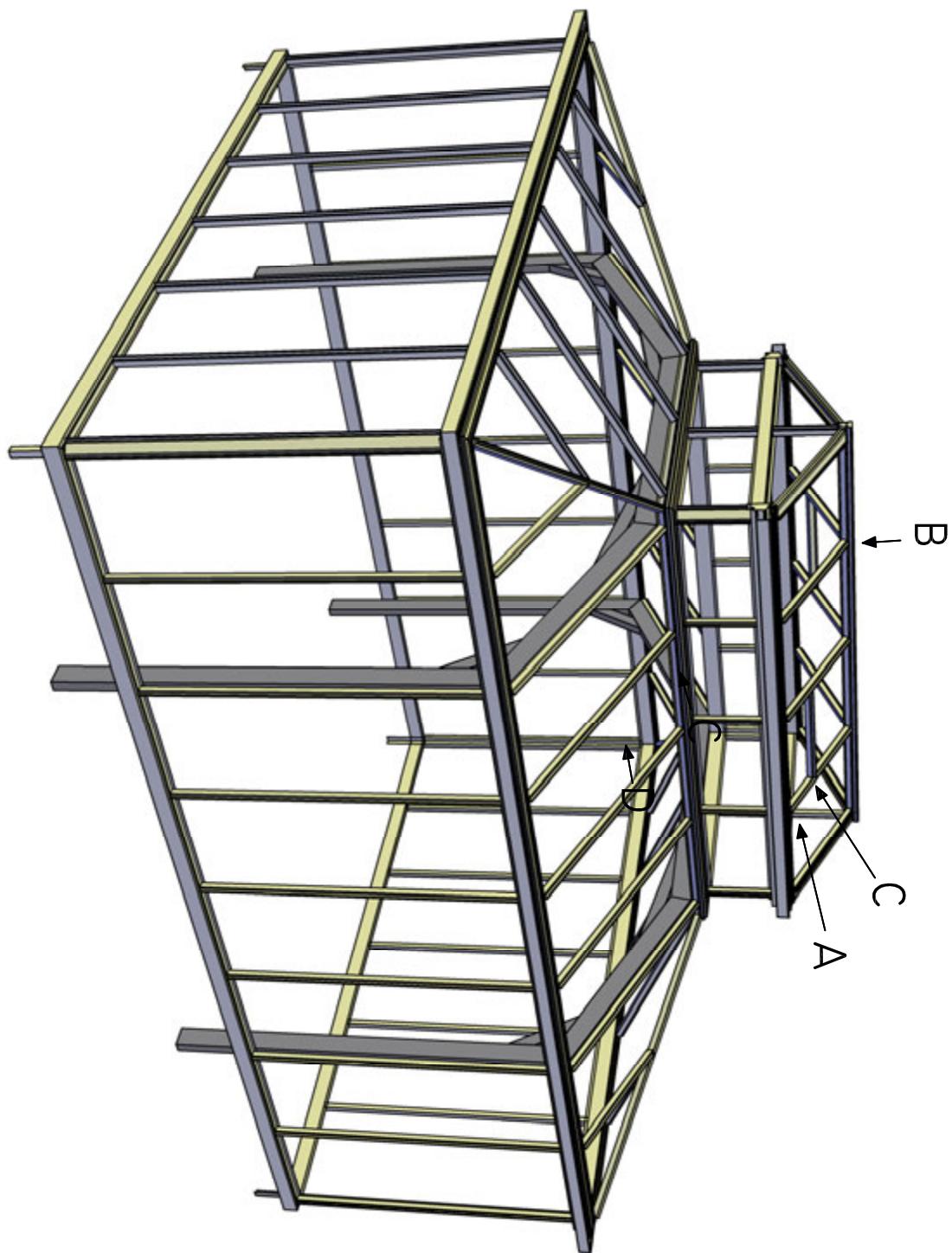


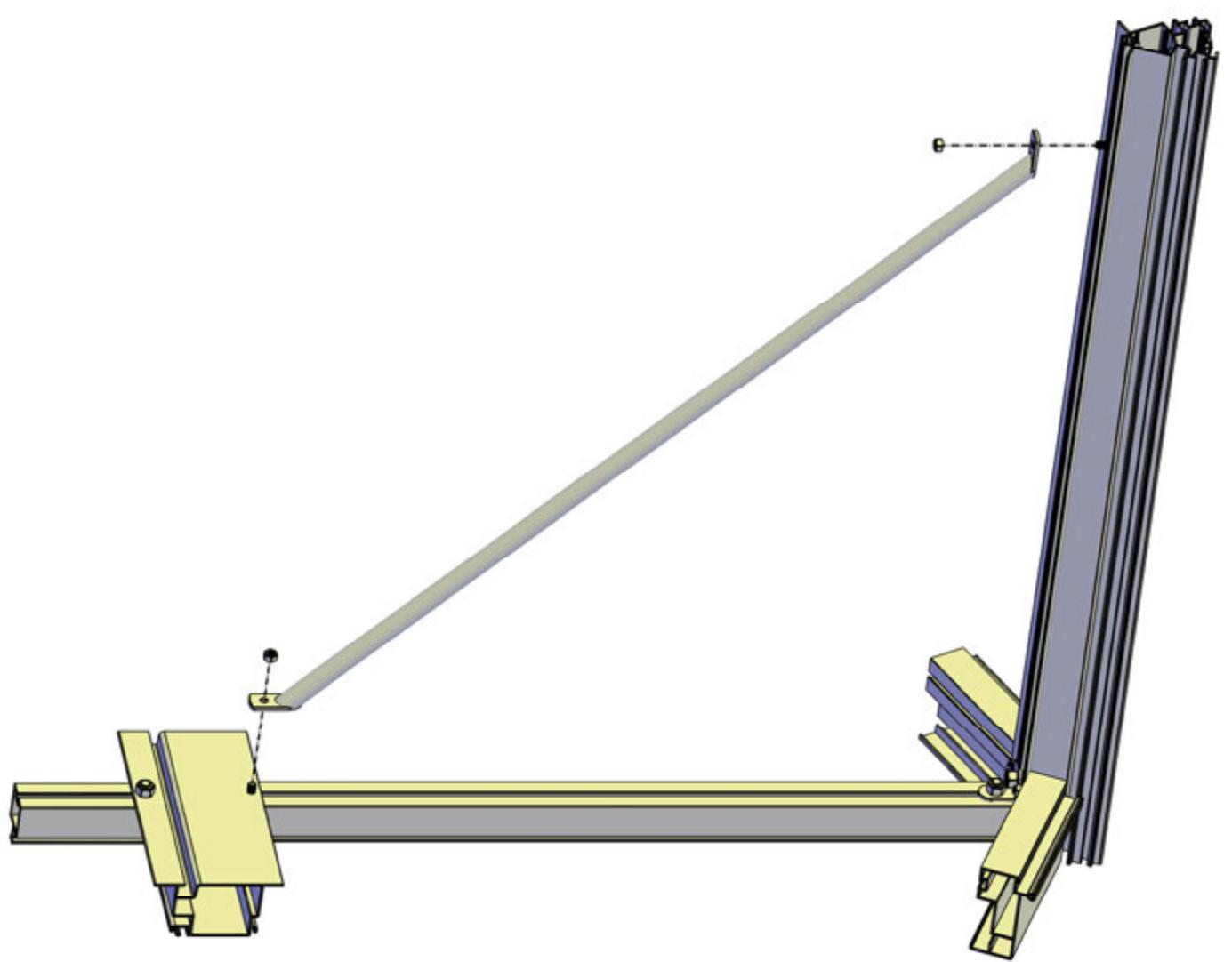


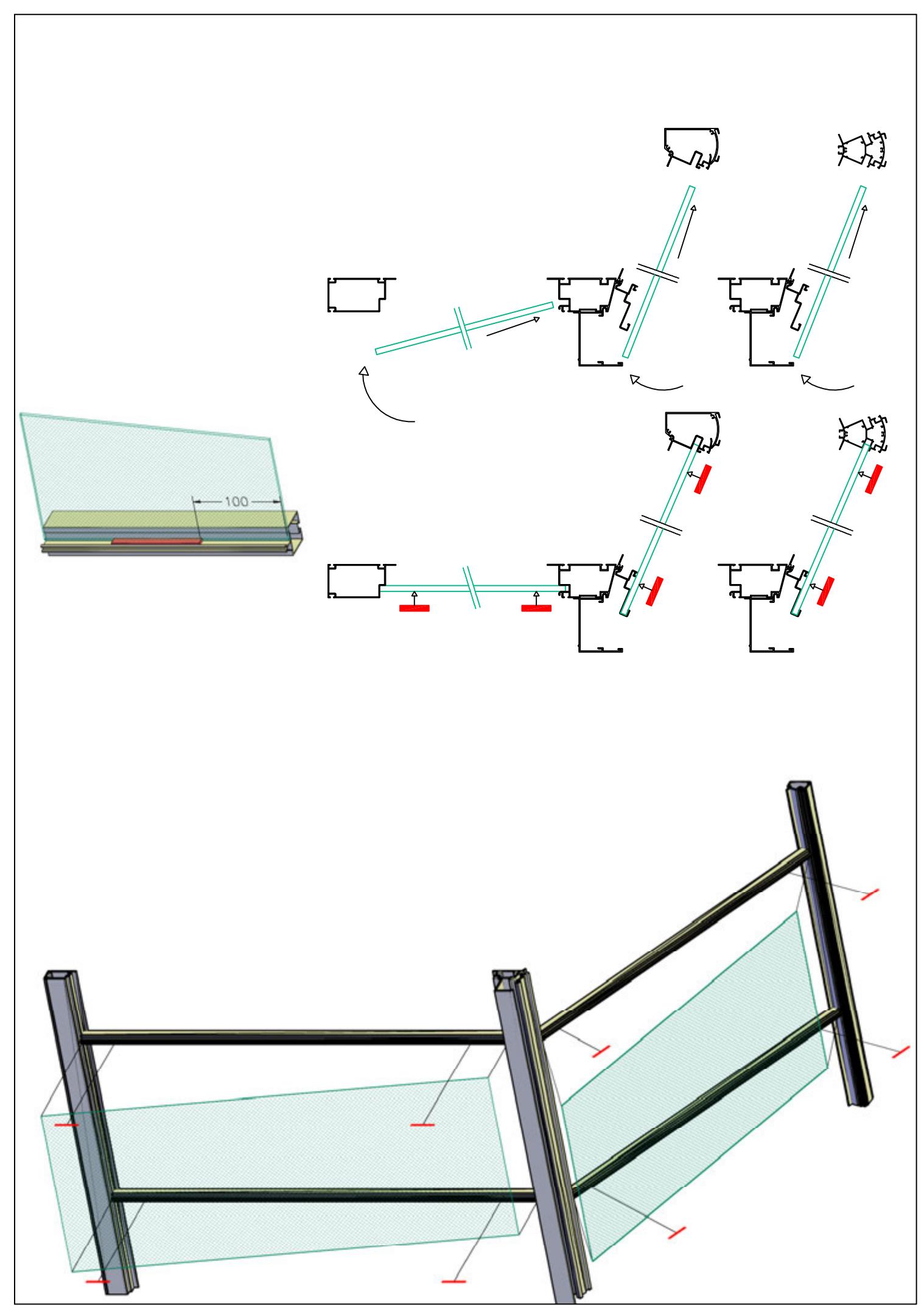


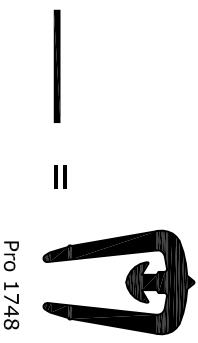




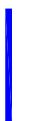
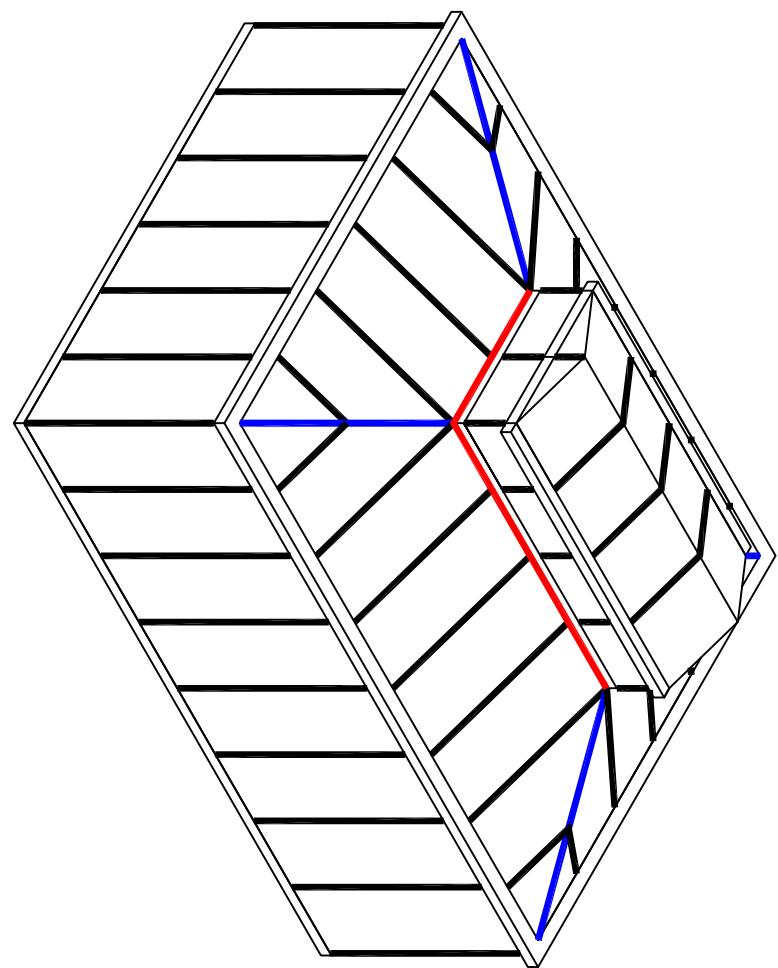
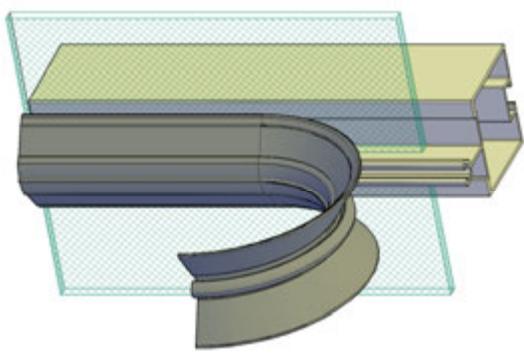




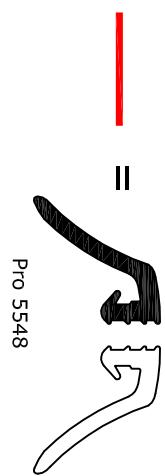
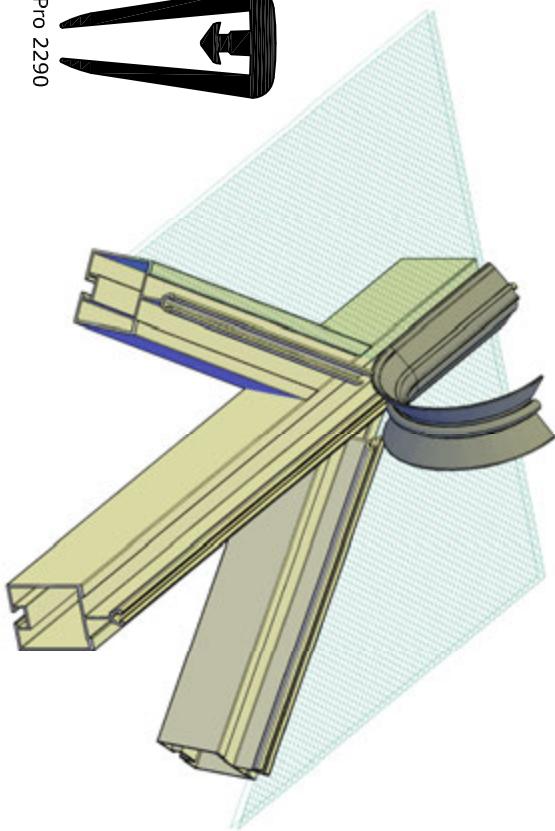




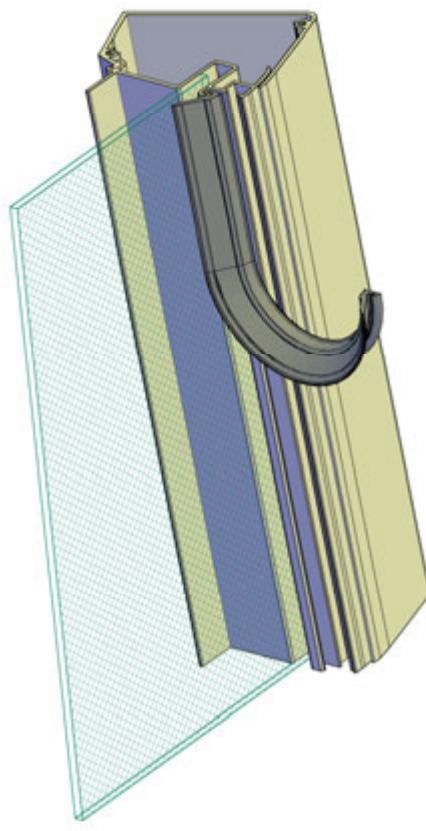
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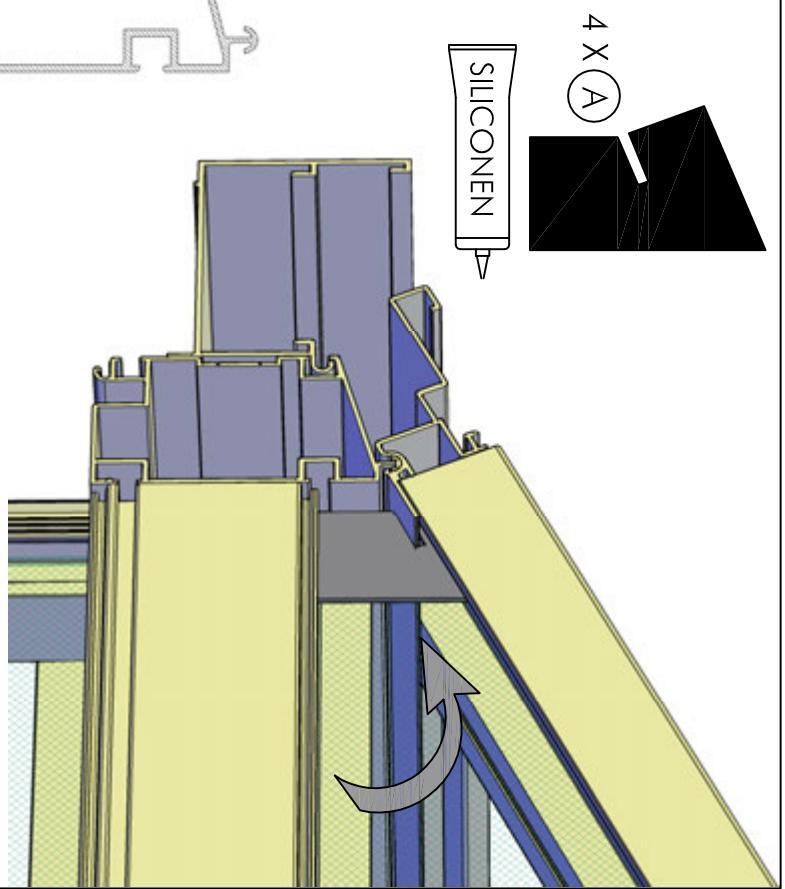
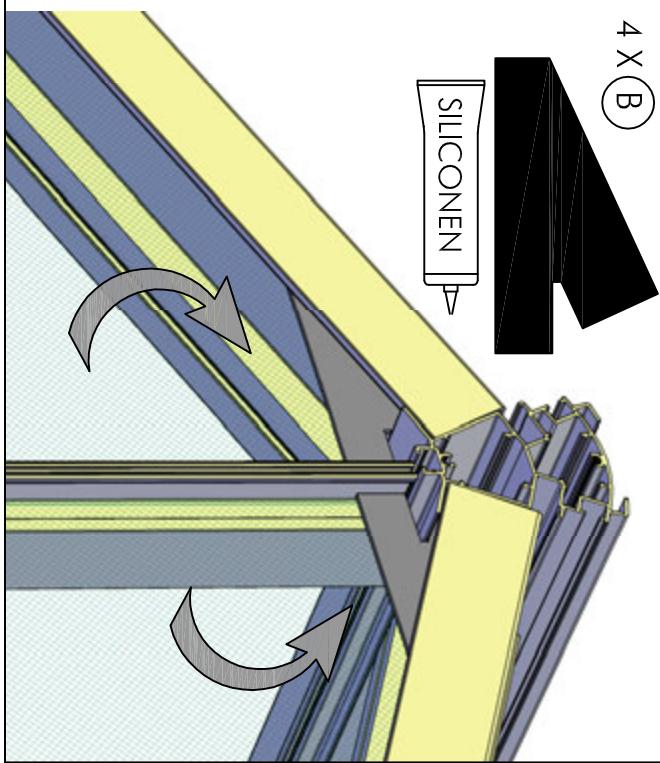
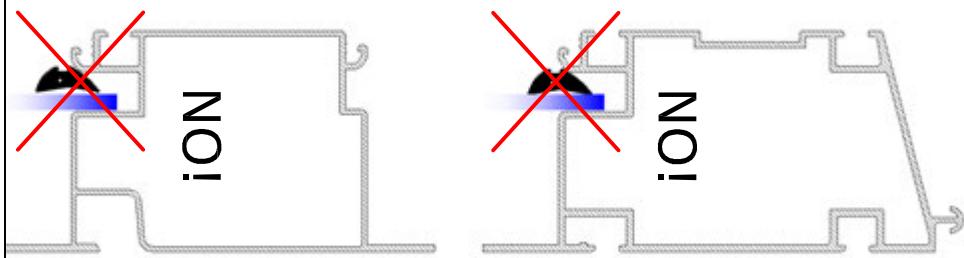
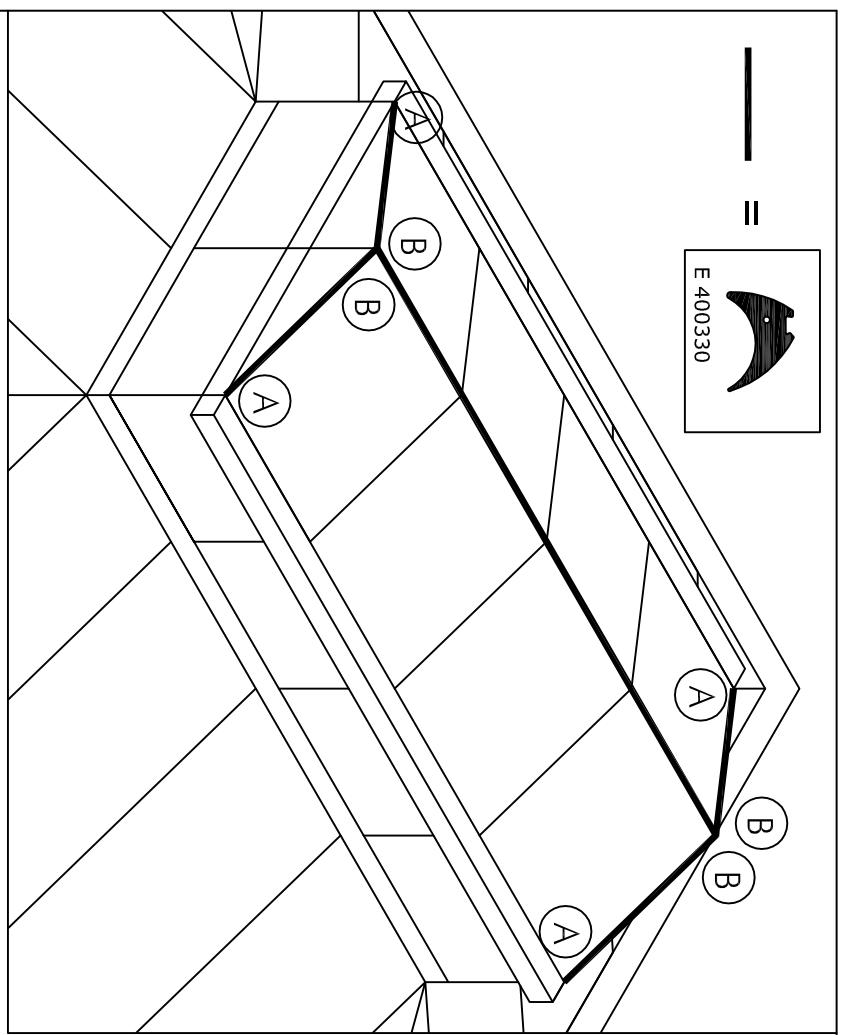
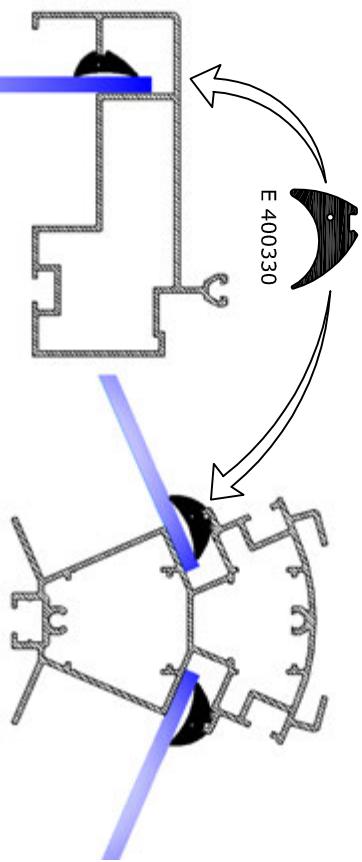


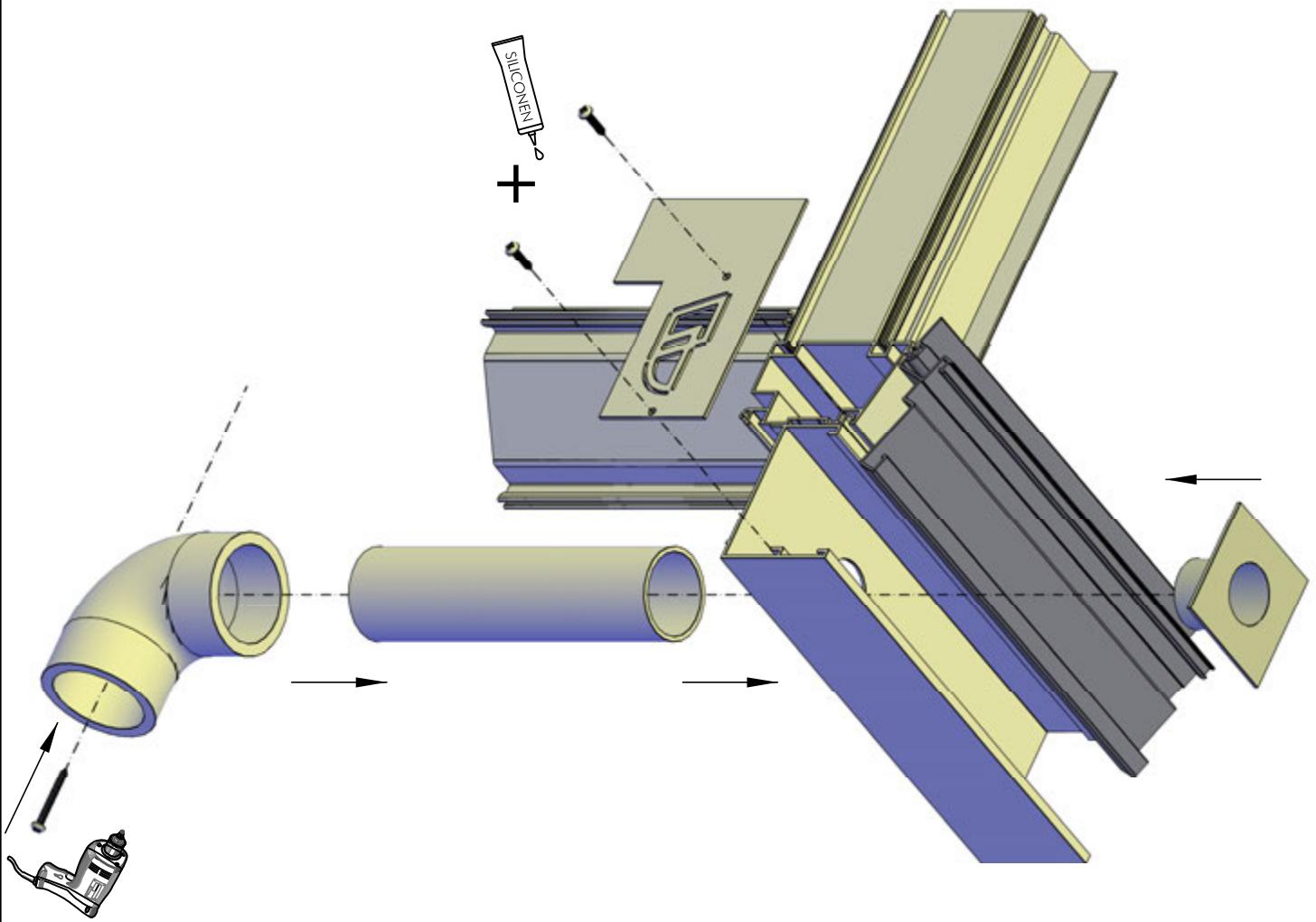
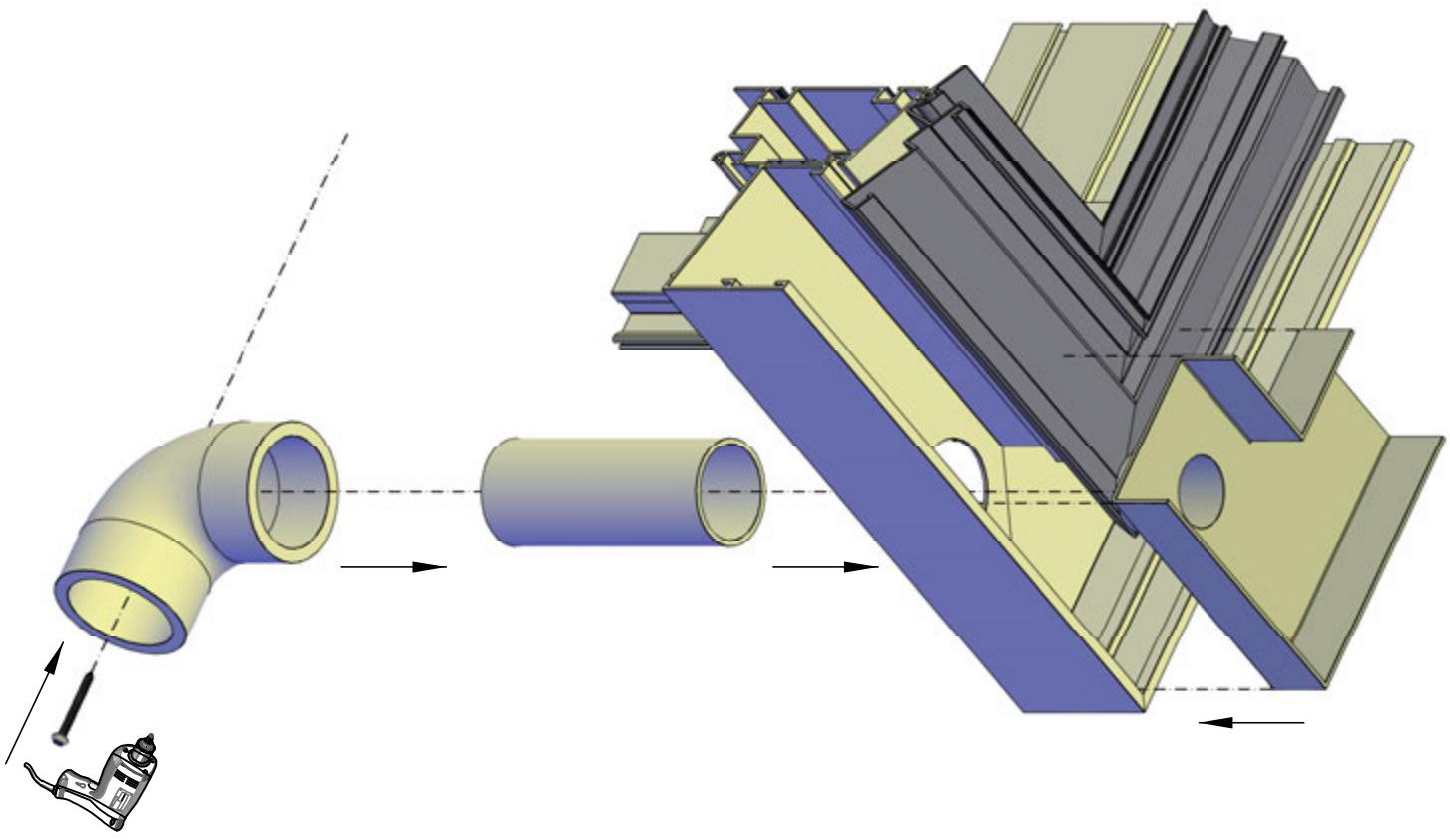
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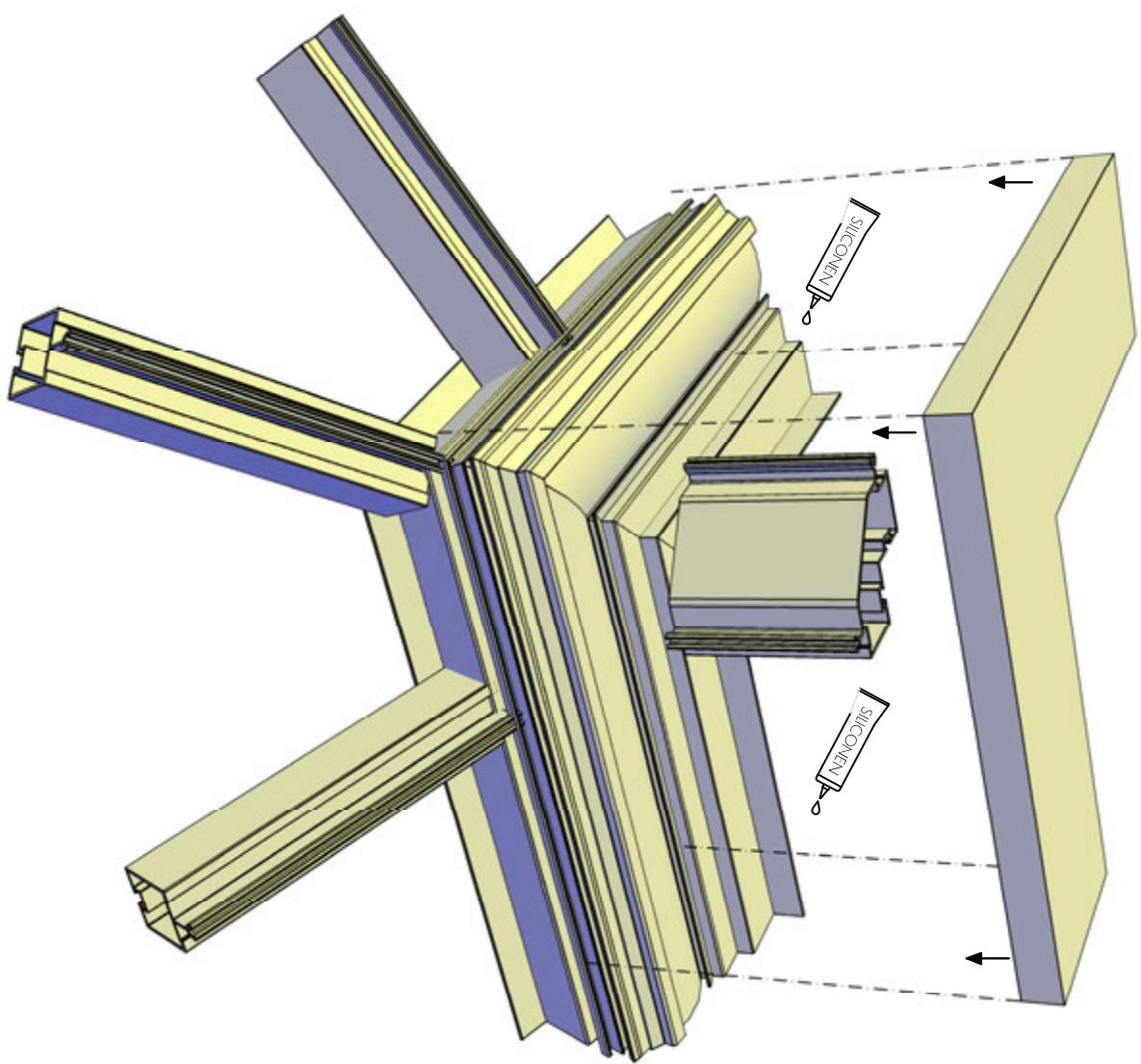
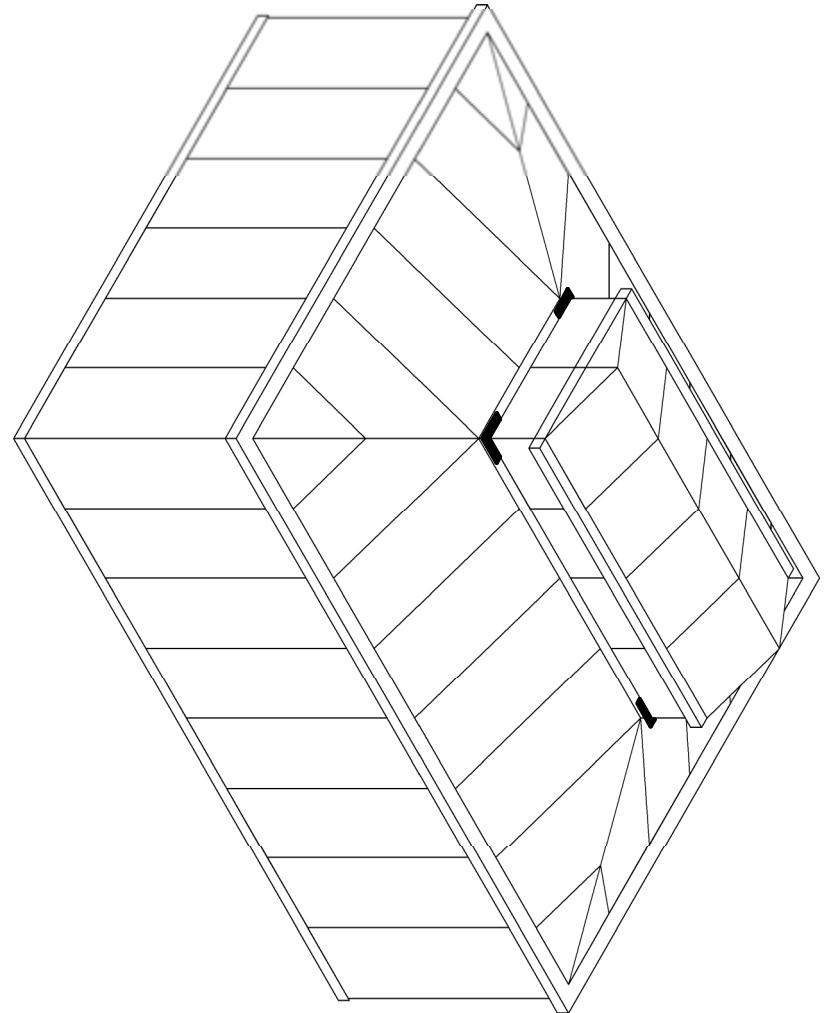
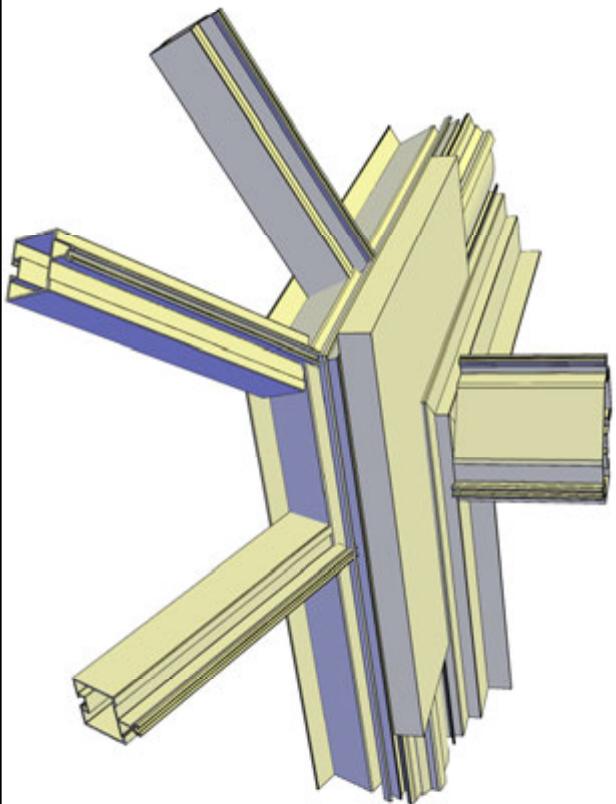


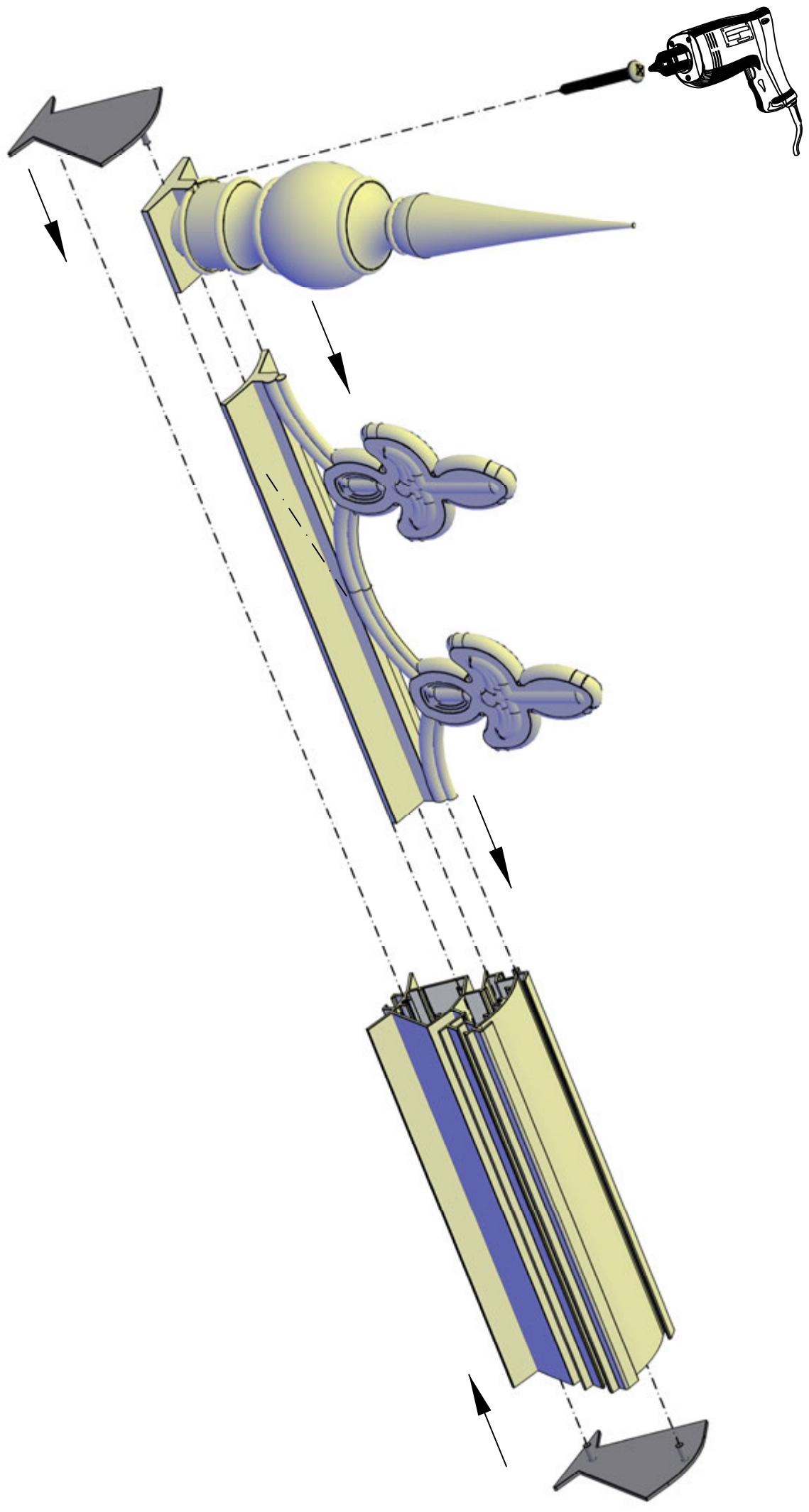
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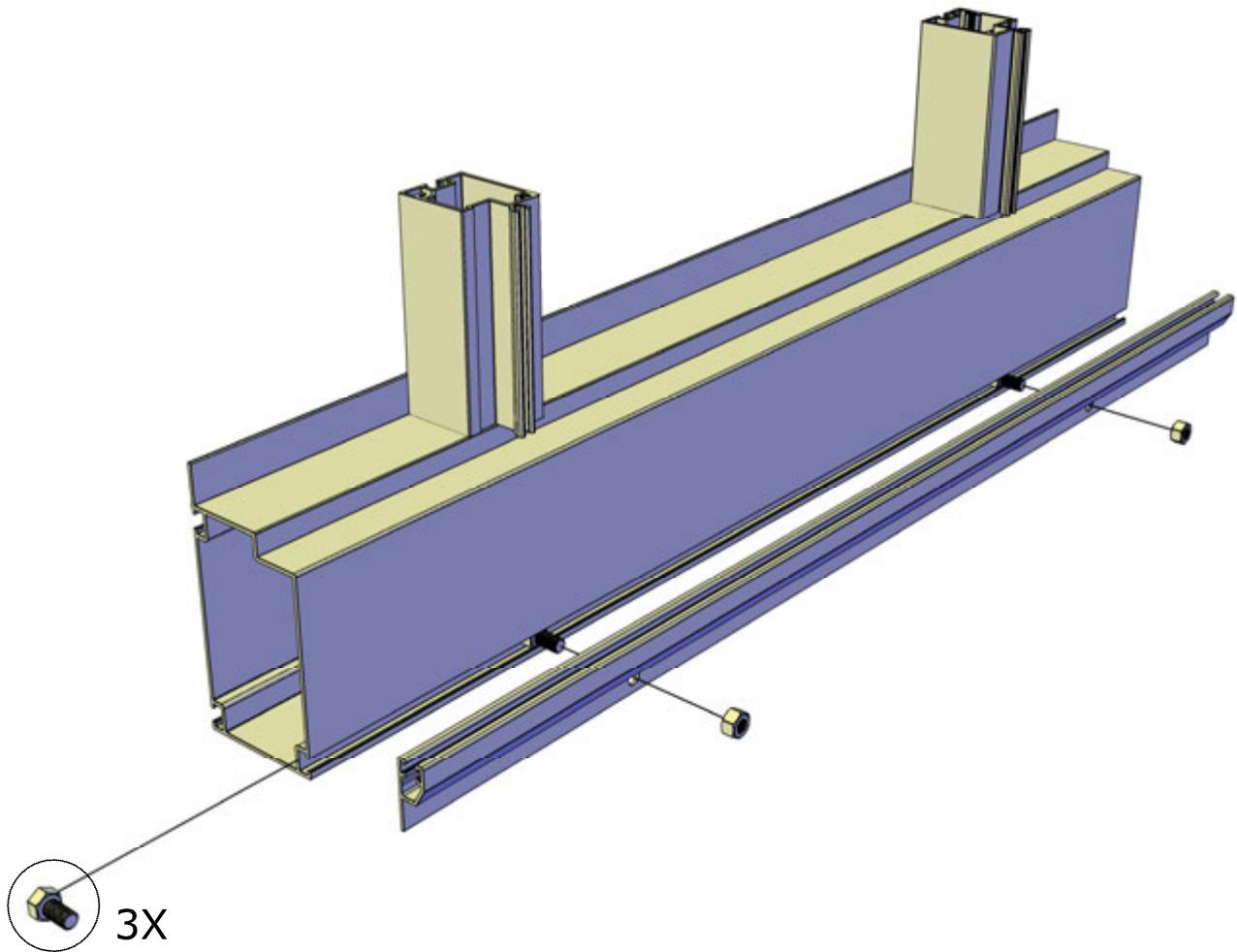
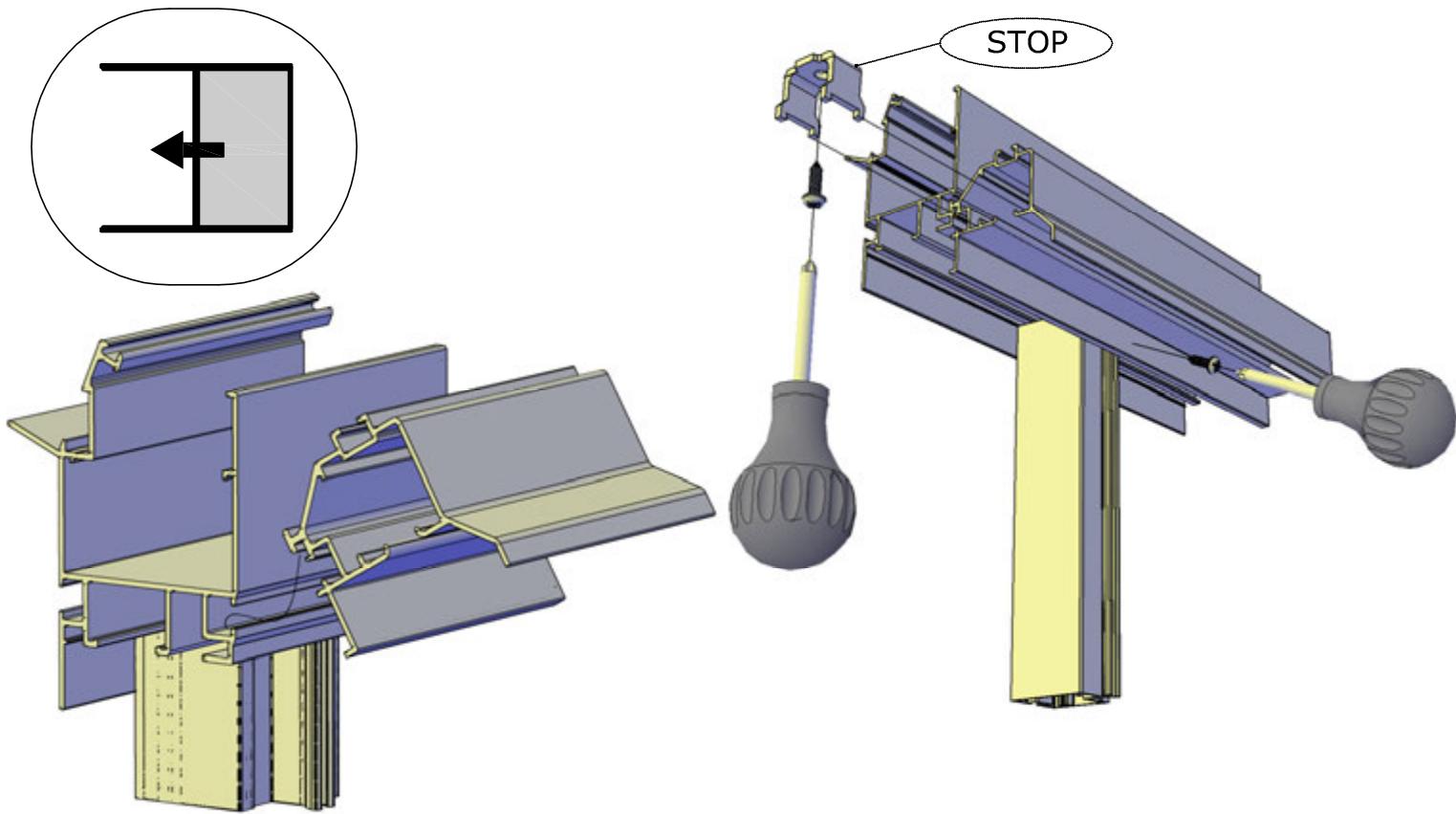


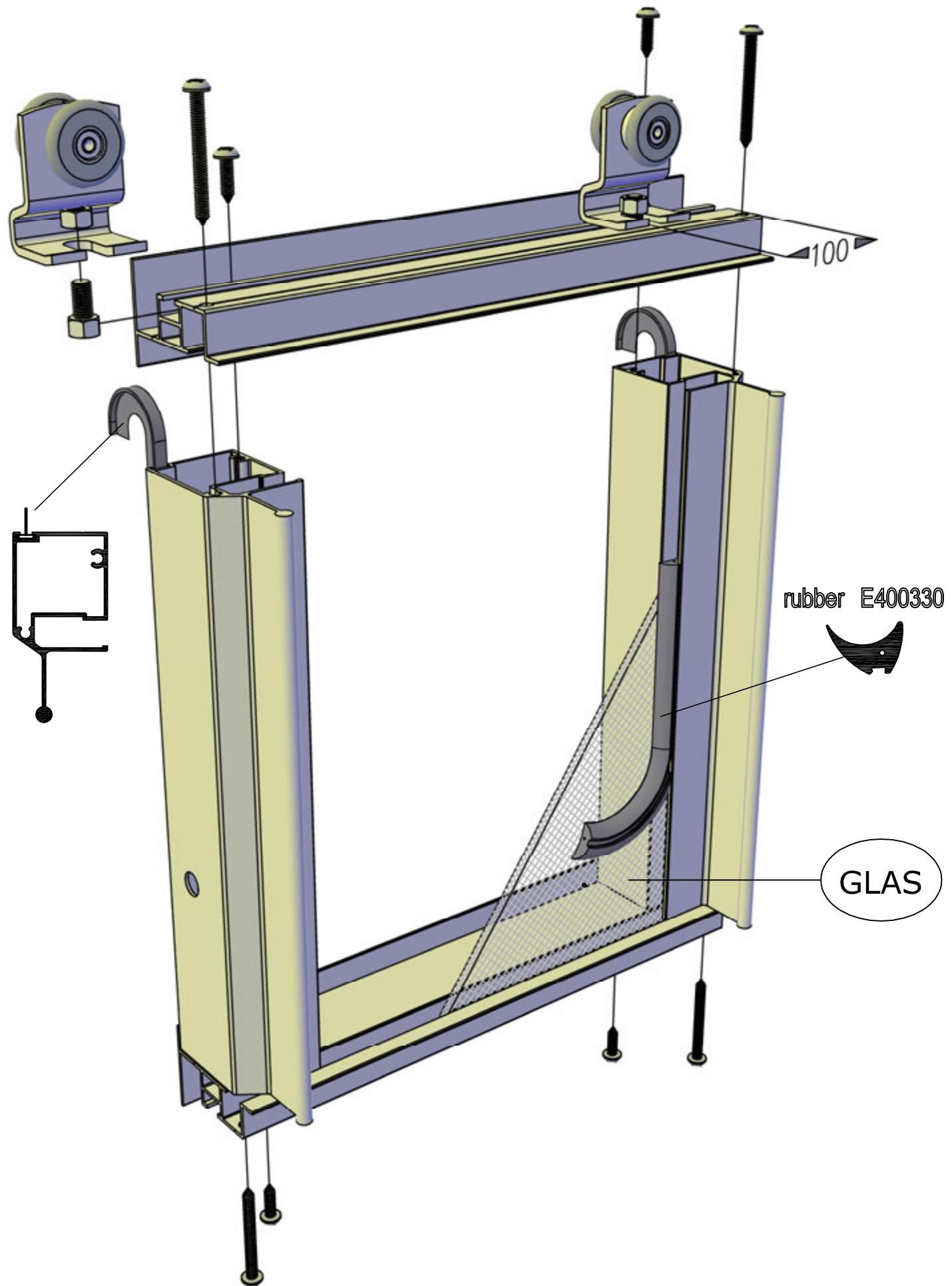


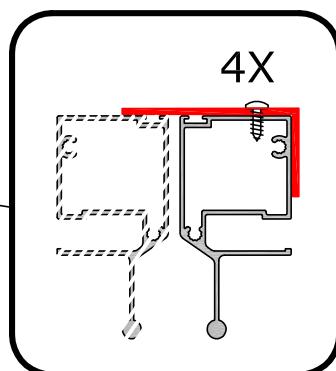
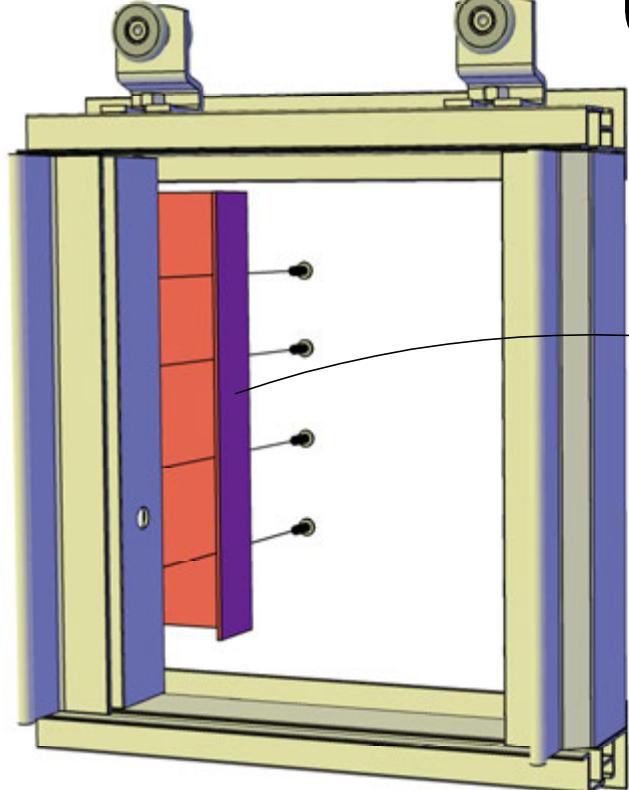
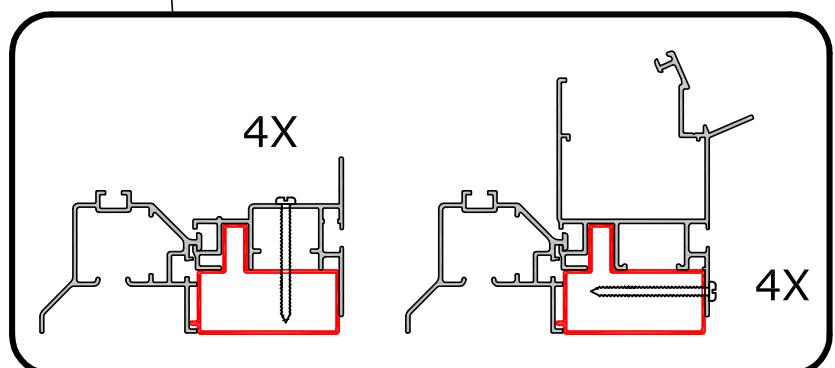
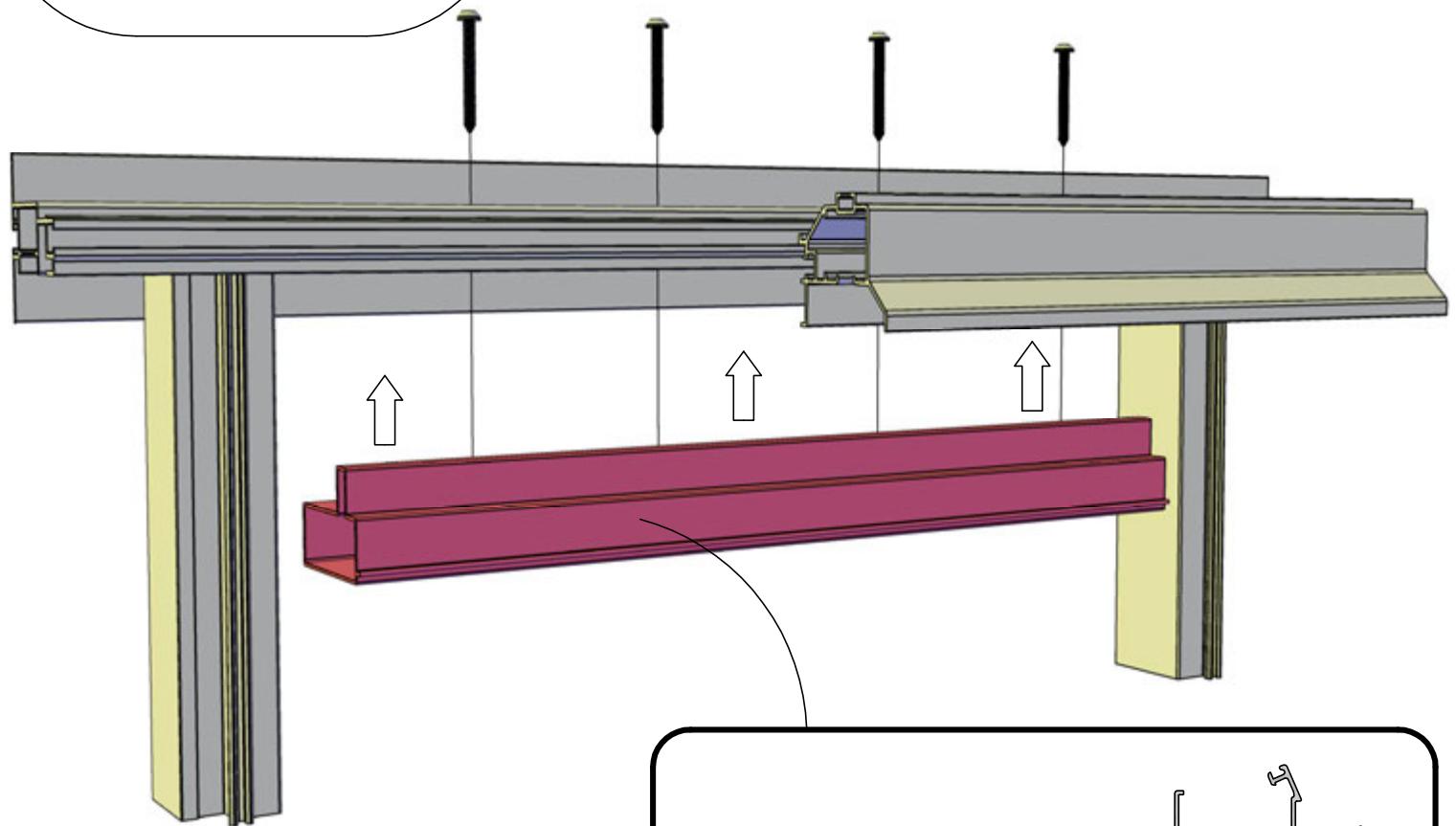
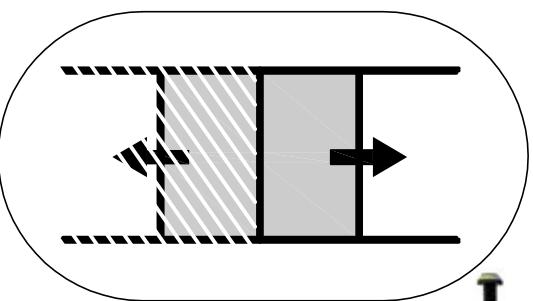


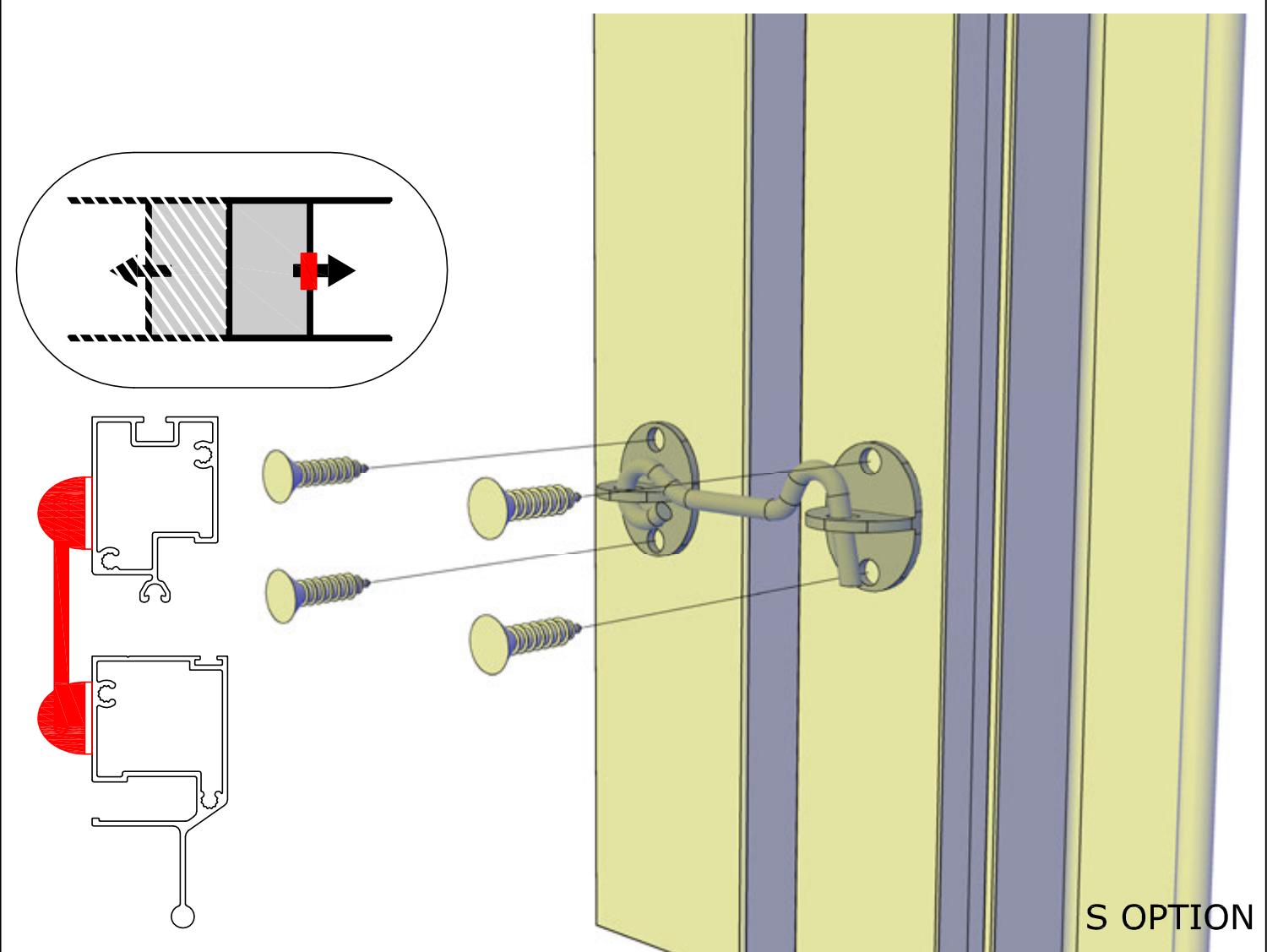
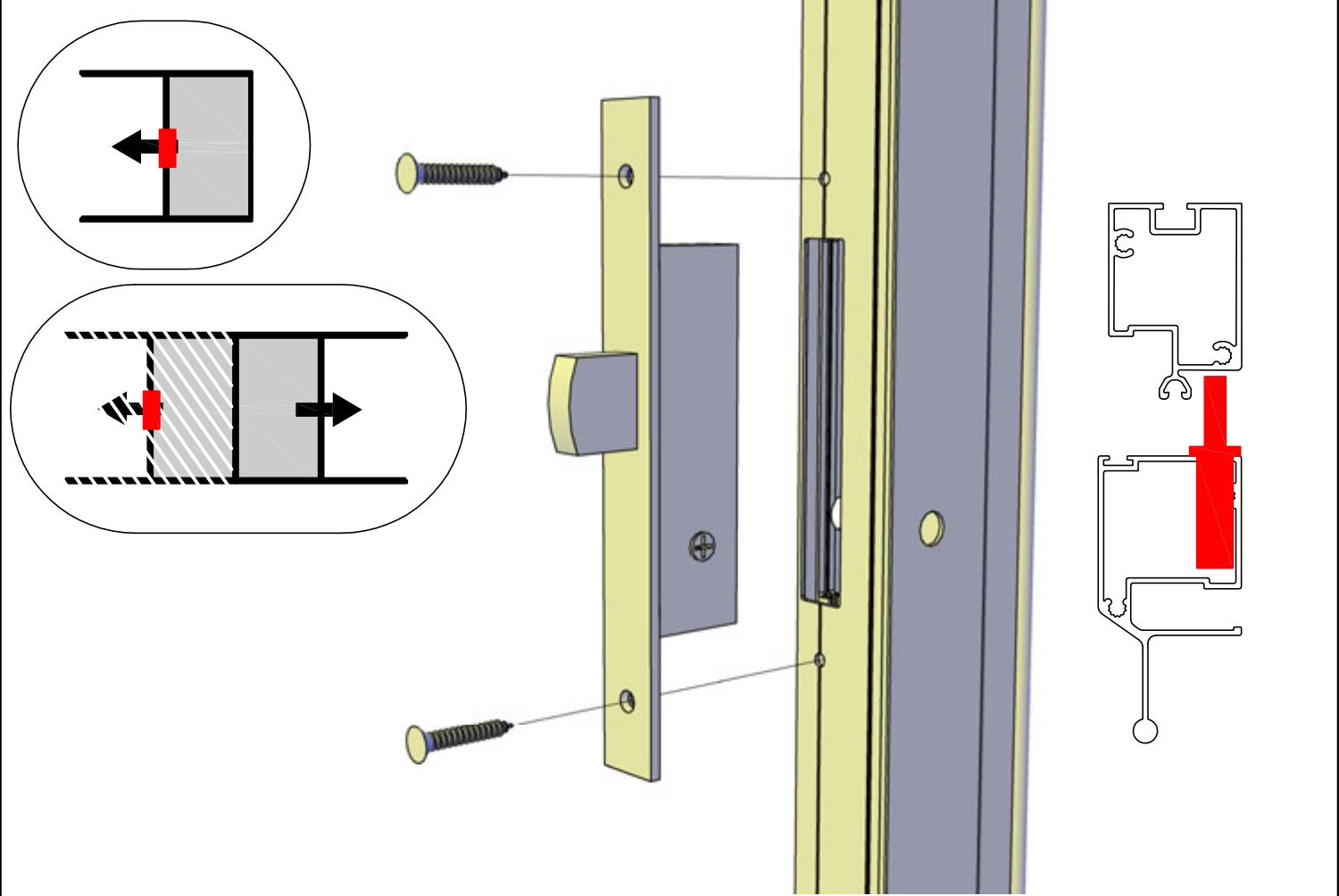


# Schuifdeur-Porte Coulissante-Schiebetür-Sliding door Skydedør-Skyvedør-Skuggväv-Porta scorrevole-Skjutdörr

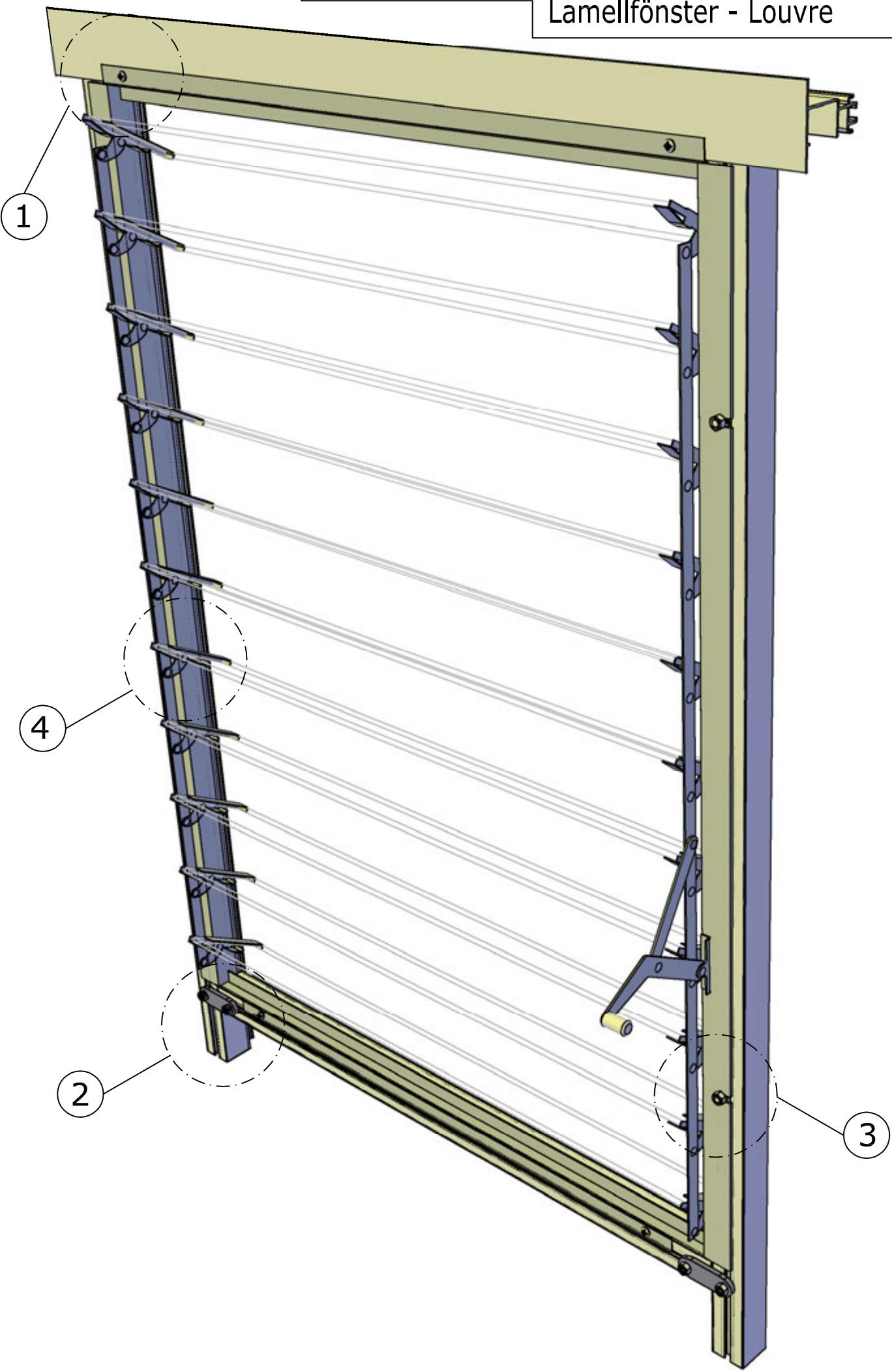






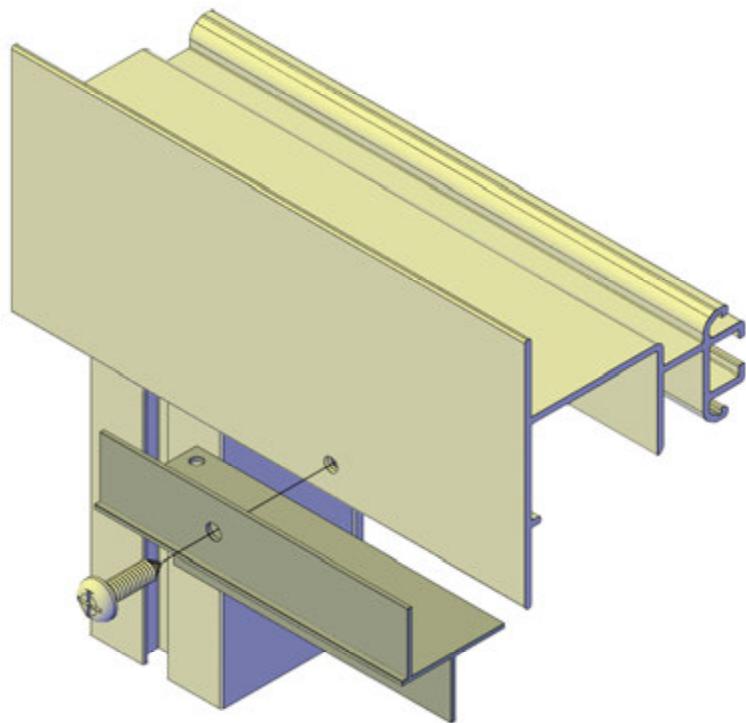


Lammelenraam - Lamellenfenster - Louvre vent  
Lamellfönster - Louvre

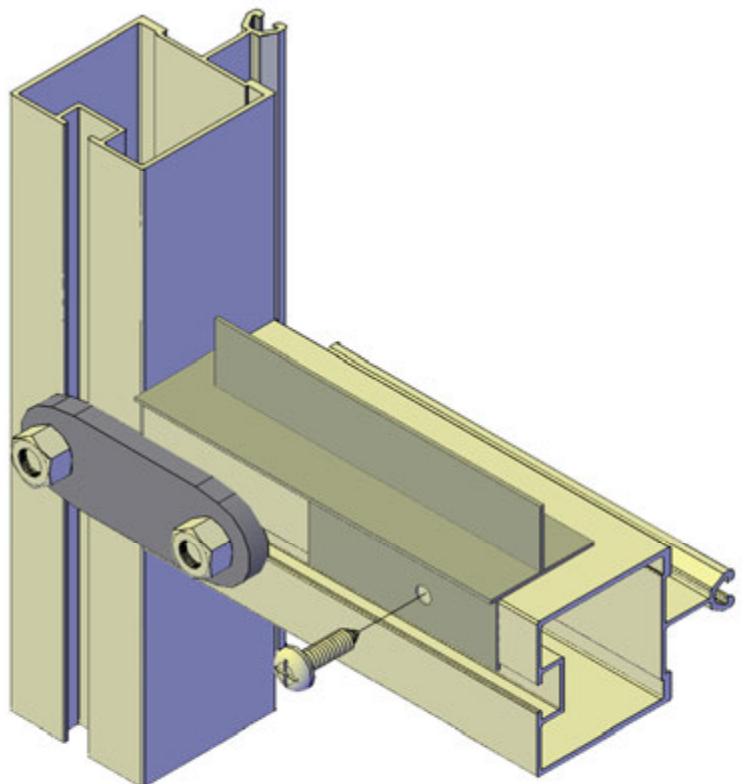


# Lammelenraam - Lamellenfenster - Louvre vent - Lamellfönster - Louvre

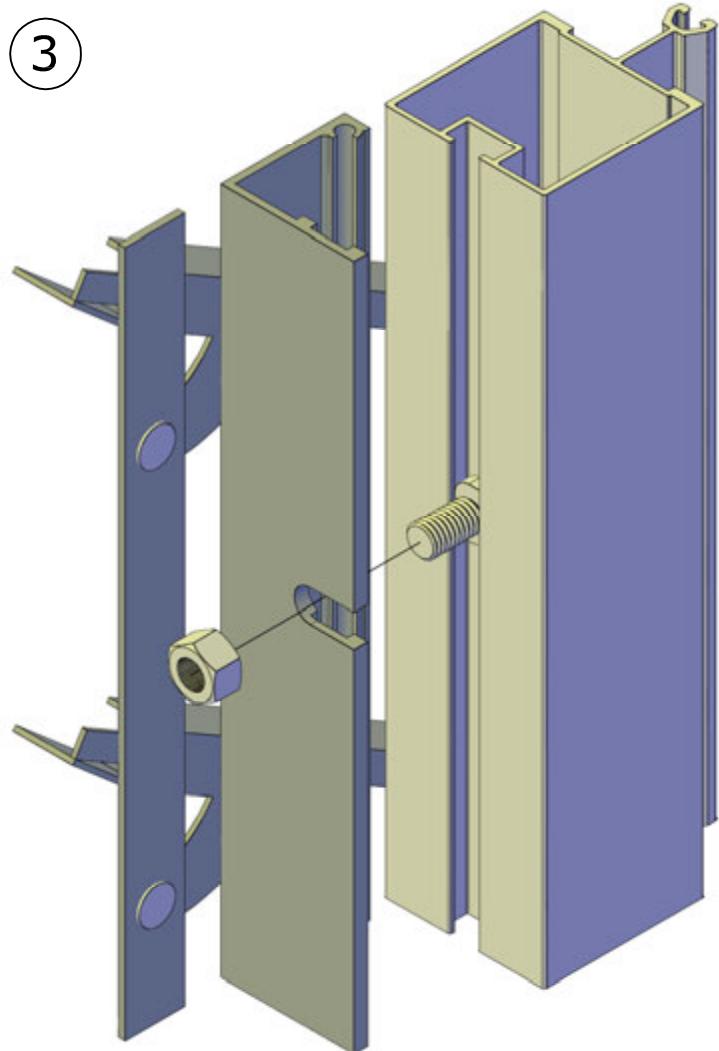
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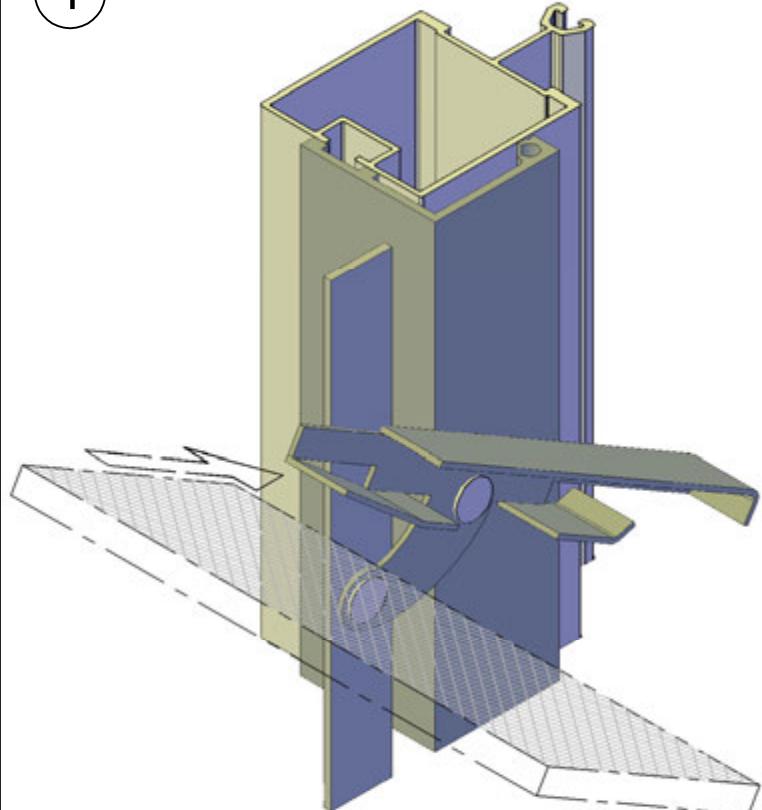
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3

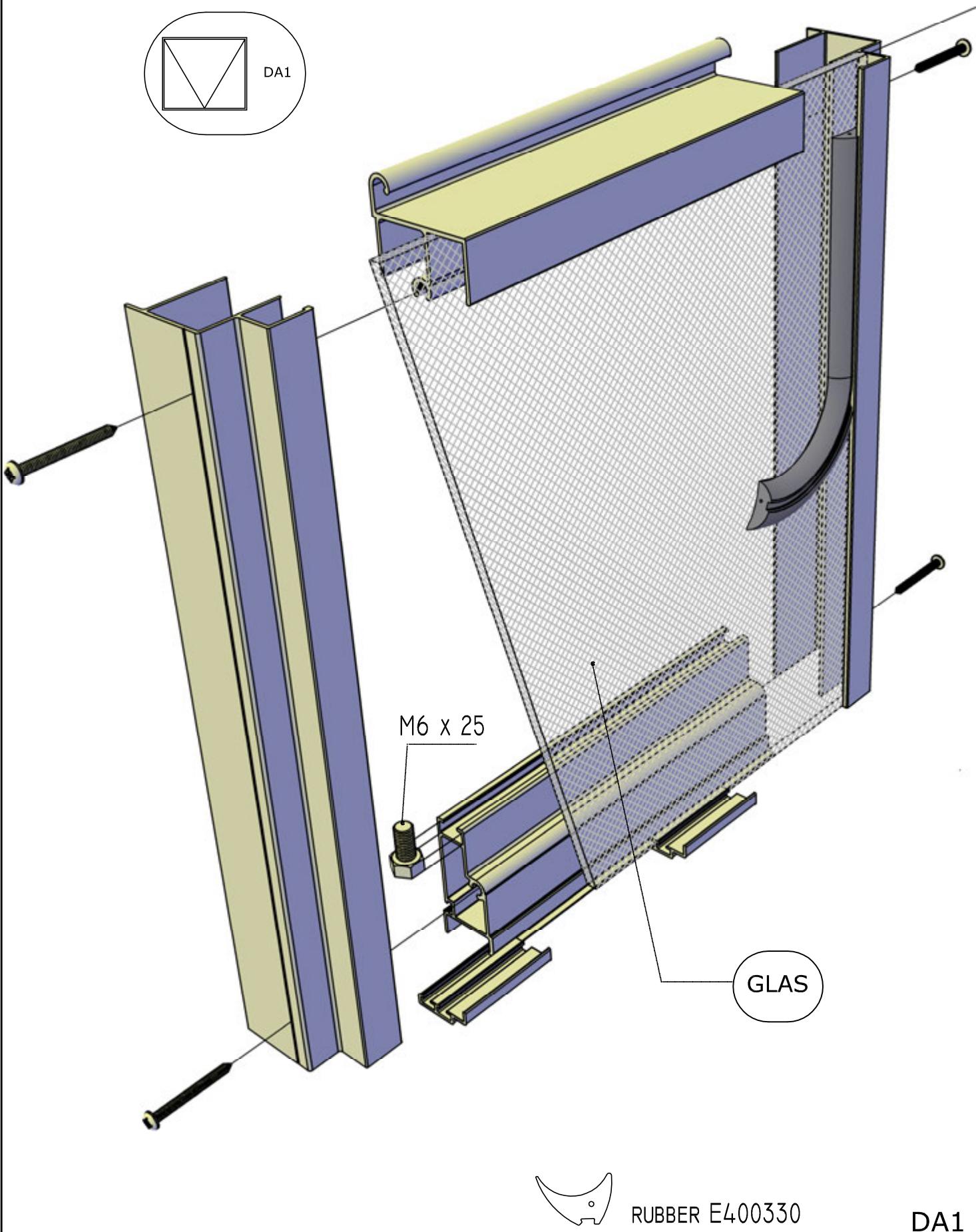


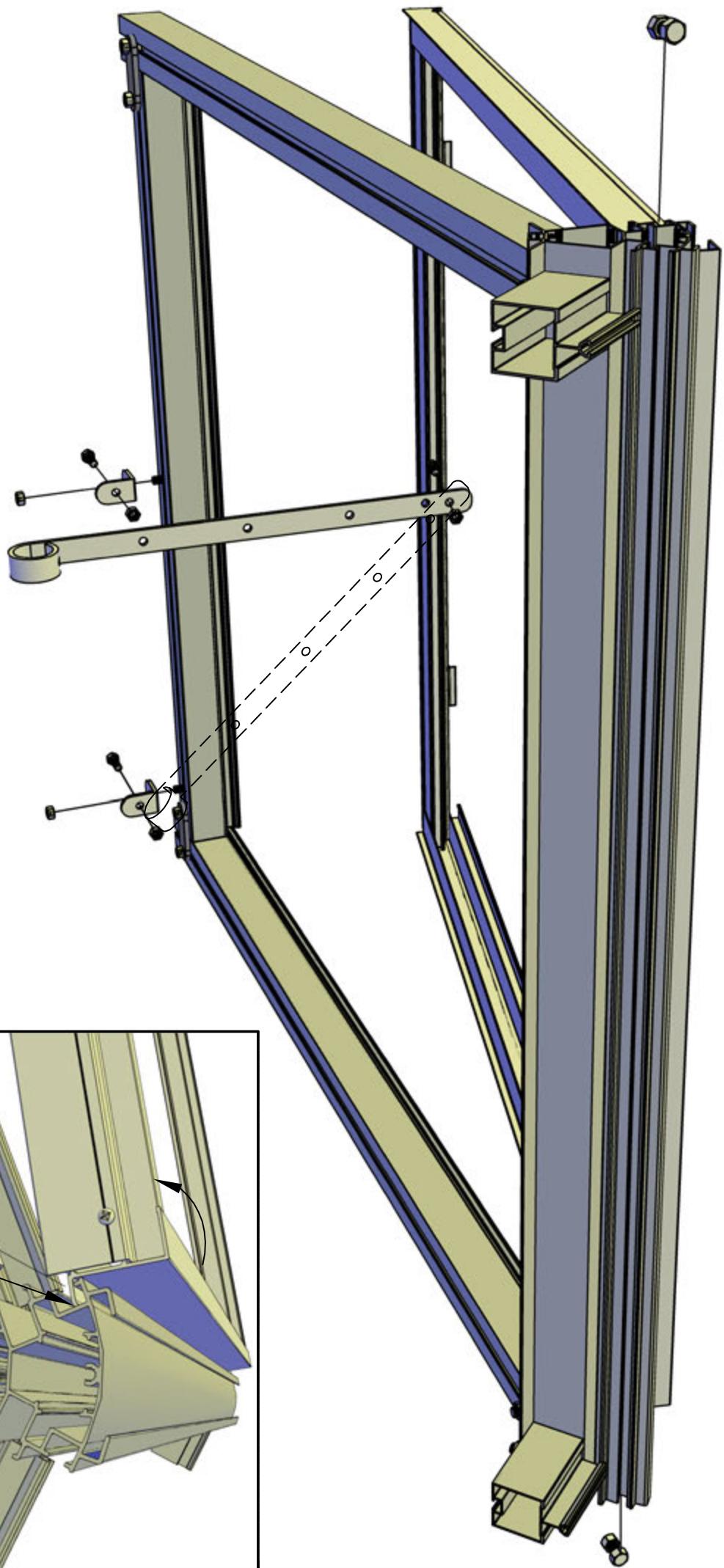
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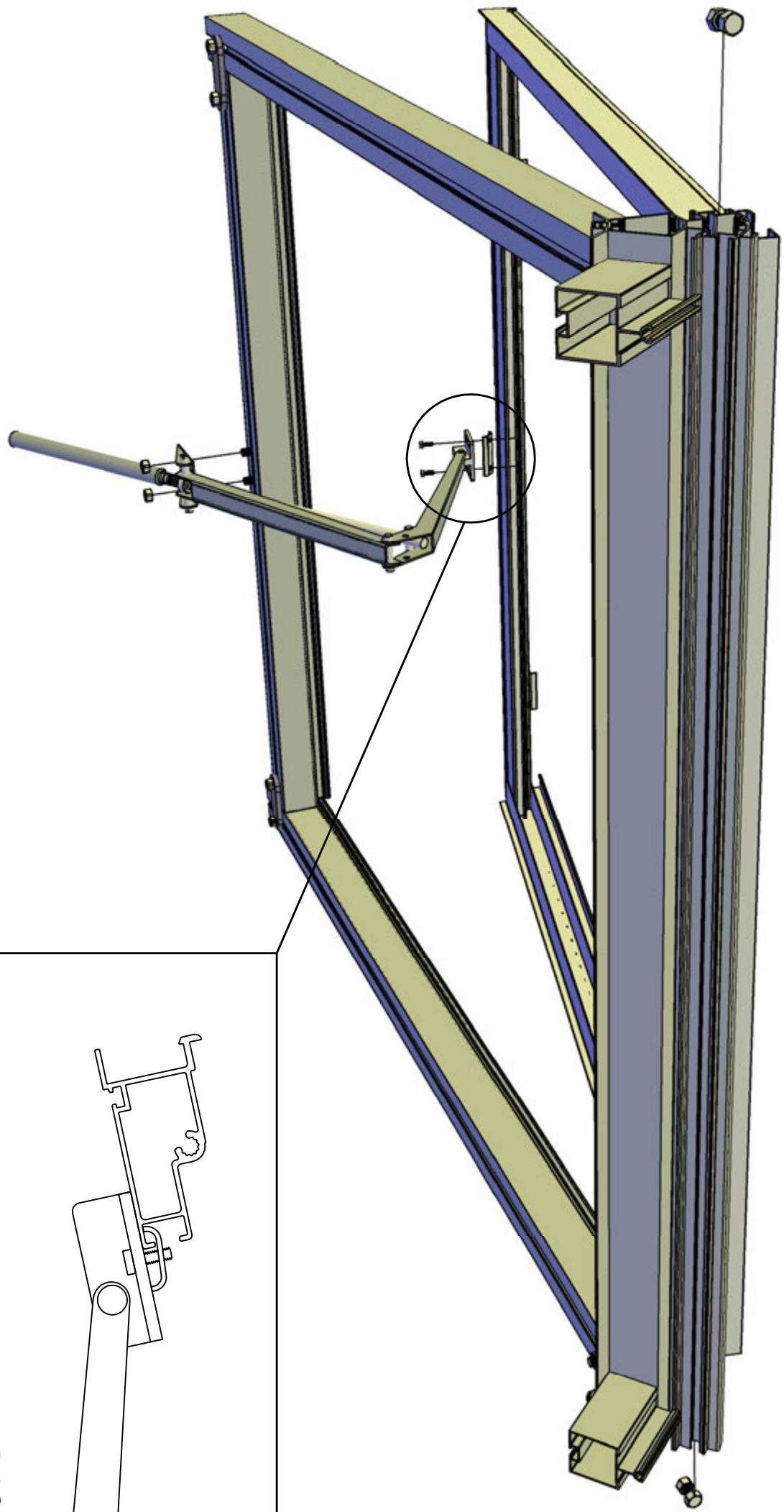
LR2

# Dakraam-Lucarne-Dachfenster-Roofwindow-Tagvindue Takluke-Takfönster-Finestra del tetto

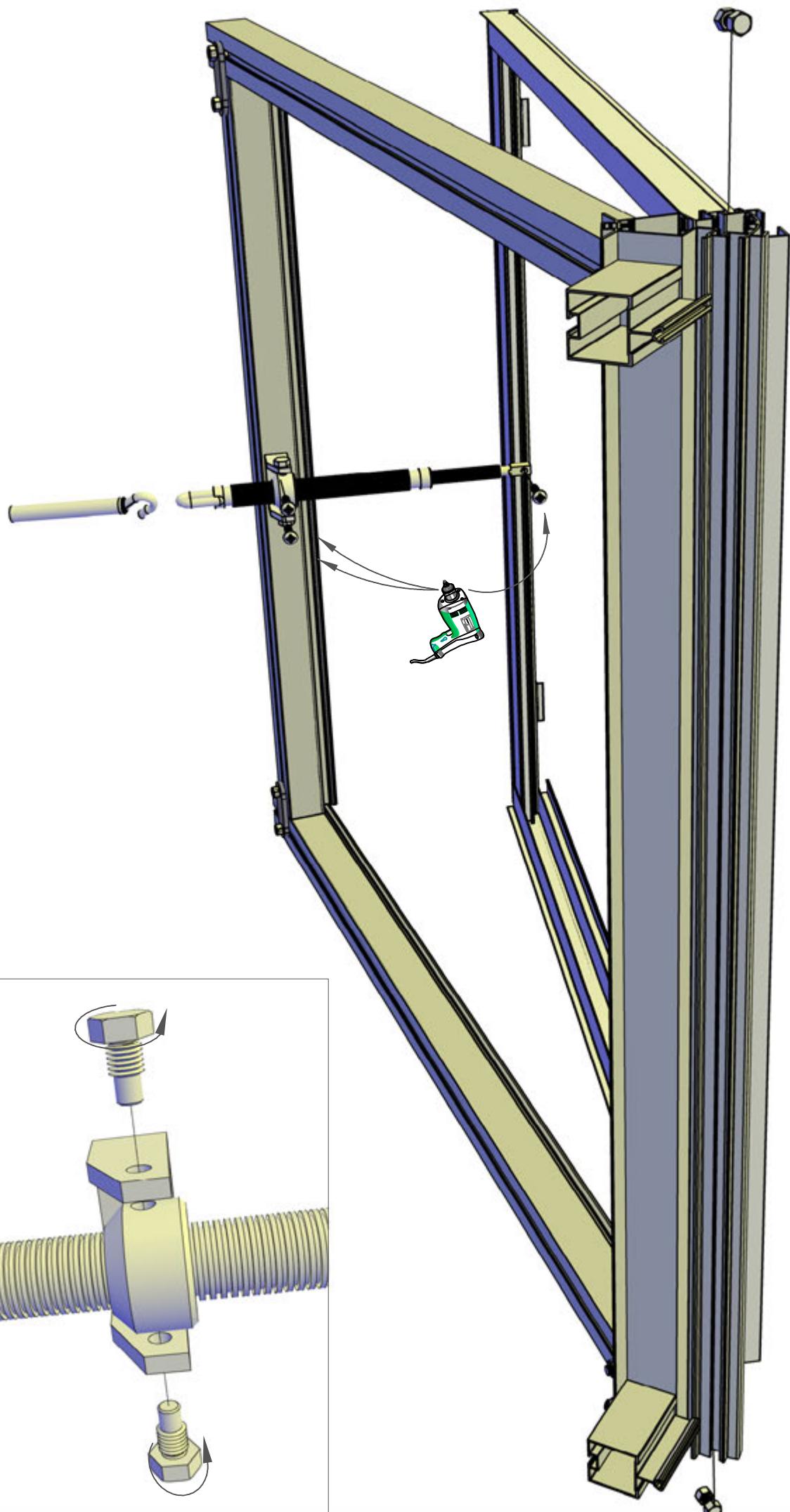




DA2



DA3



DA4