



Endura Clay
36" Tiered Fountain



FM-300



Thank you for purchasing one of our products!

If you discover a broken/missing part or lack of information please call us toll free at

1-877-760-8500 ext.701 or

email customerservice@exaco.com.

We will be glad to send you a replacement part. Please do not return the unit without first talking to your retailer.

HOWEVER, if you are missing a box or part of your order, please call the retailer to help trace it. If for any reason you do not want to keep the item you **MUST** call your retailer to discuss your options with them.

Exaco Trading does not handle these issues.

Thank you!

Exaco Trading™ Co.
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Austin, TX 78758

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CARTON CONTENTS



Basin



Fountain Top



Pedestal



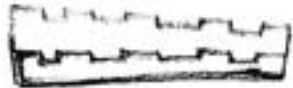
Pump



Pedestal ballast shield



Base

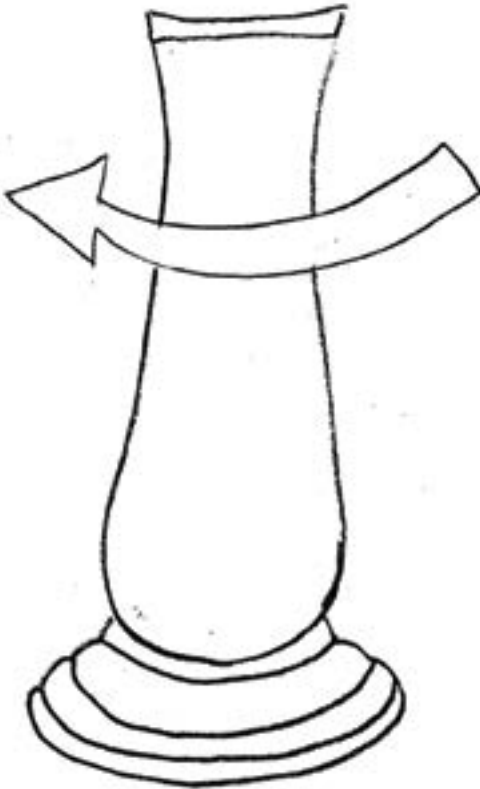


Shim

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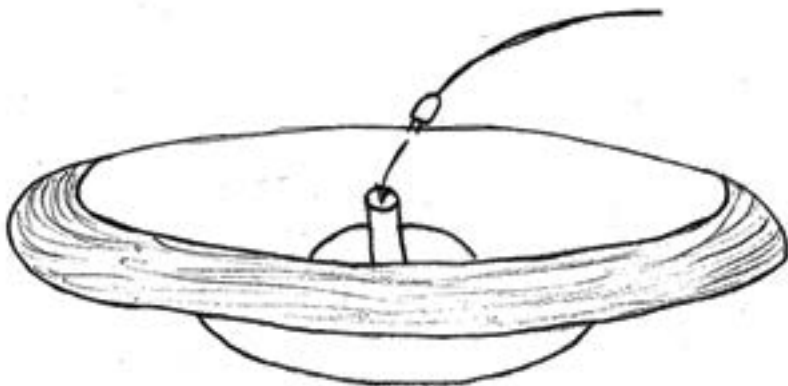
ASSEMBLY INSTRUCTIONS

1. Place **BASE** on a flat surface.
Twist the bottom of the **PEDESTAL** into the **BASE** until snug (do not over tighten).

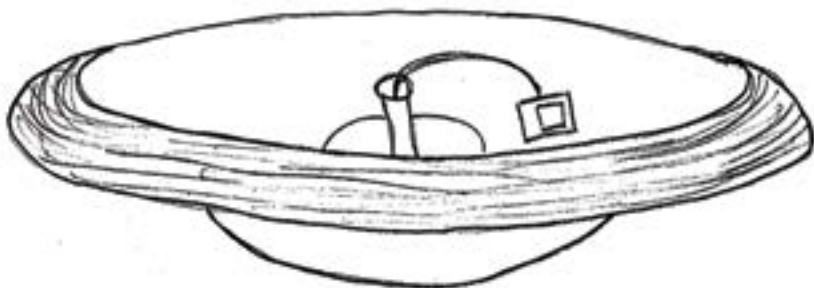


ASSEMBLY INSTRUCTIONS

2. Insert PUMP cord plug into the pipe on the top of the BASIN.



Leave about 8 inches of cord in the BASIN with the PUMP.



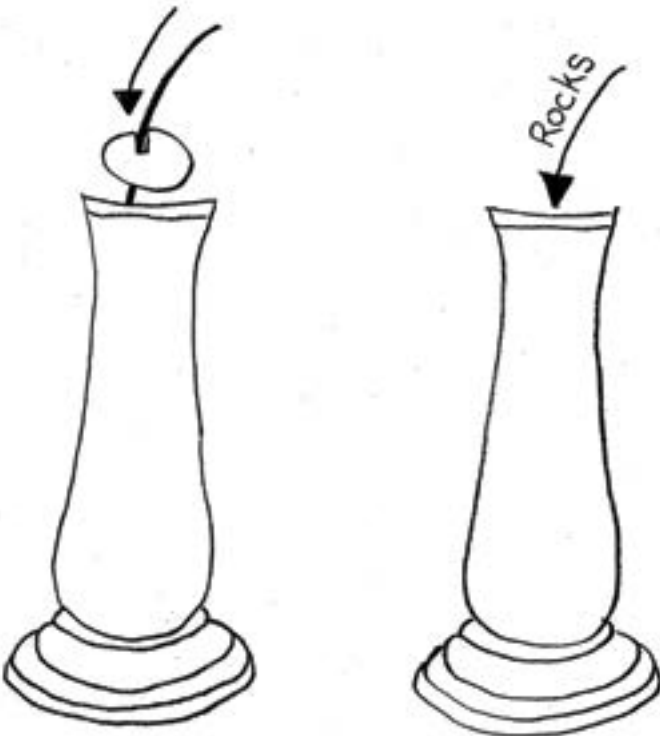
ASSEMBLY INSTRUCTIONS

3. Set the **BASIN** down near the **BASE/PEDESTAL** and feed the **PUMP** cord through the top of the **PEDESTAL** and out the bottom of the **BASE**.



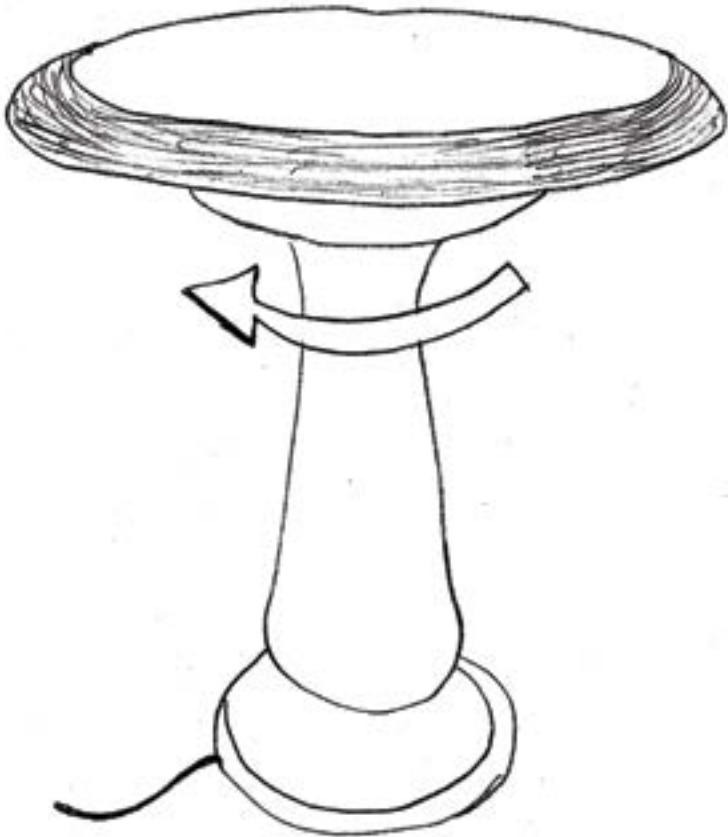
ASSEMBLY INSTRUCTIONS

4. Place the PEDESTAL BALLAST SHIELD around the PUMP cord at the bottom of the inside of the PEDESTAL.
- Optional Add rocks (or other ballast) to the PEDESTAL to add weight and increase stability.



ASSEMBLY INSTRUCTIONS

5. With the **BASE/PEDESTAL** on a flat surface, twist the **BASIN** into the **PEDESTAL** until snug (do not over tighten).



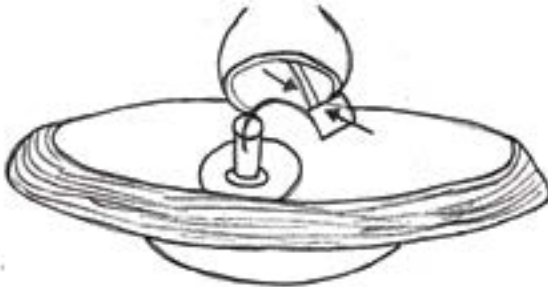
ASSEMBLY INSTRUCTIONS

6. Route the PUMP cord through the notch on the bottom of the BASE.



ASSEMBLY INSTRUCTIONS

7. Install the FOUNTAIN TOP:
- Set the FOUNTAIN TOP on its side in the BASIN.
 - Attach the male outlet on the top of the PUMP to the tube inside the FOUNTAIN TOP. Make sure the connection is snug.
 - The PUMP should be sitting in the BASIN next to the BASIN pipe. Adjust the PUMP cord by pulling any extra slack out the bottom on the BASE.



- Set the FOUNTAIN TOP right-side-up over the BASIN pipe and the PUMP. Twist the FOUNTAIN TOP about one quarter turn to lock the FOUNTAIN TOP into place.



ASSEMBLY INSTRUCTIONS

8. Fill the FOUNTAIN TOP with water until it overflows into the BASIN.
Fill the BASIN until water is about 1 inch from the top of the BASIN.



ASSEMBLY INSTRUCTIONS

9. Plug in your fountain. Water should now be flowing from the top of your fountain.
If water is not flowing: unplug your fountain, grab the **BASIN** with two hands, and shake the **BASIN** to release air bubbles caught in the **PUMP**.
10. If water is not flowing evenly around the **FOUNTAIN TOP**, level the fountain by placing **SHIMS** under the edge of the **BASE**, then break off any extra **SHIM** material.



MAINTENANCE &

CLEANING

Clean as necessary using a mild detergent and a soft cloth. **SCRUBBING OR USE OF STIFF BRISTLES MAY DAMAGE THE FINISH.**

PUMP

Your fountain comes with a ETL certified high quality pump with a 12' grounded cord. The pump can be adjusted to increase water flow in your fountain.

Move the pump lever toward the "+" to increase water flow. Move the pump lever toward the "-" to decrease water flow.

PUMP FLOW

If pump is noisy or water is not flowing:

- 1) Unplug
- 2) Quickly shake basin back and forth to release air in pump and pump tubing.

If water is still not flowing from pump:

PRIMING PUMP

- 1) Disconnect pump from Fountain Top and remove Fountain Top from fountain.
- 2) Submerge pump in water in Basin and shake pump to release air bubbles.
- 3) Plug in fountain and let pump run for 10 seconds, then unplug fountain.
- 4) Reassemble the pump with the Fountain Top and Reinstall Fountain Top on fountain.

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TROUBLE SHOOTING

PUMP CLEANING

- 1) Unplug.
- 2) Disconnect pump from Fountain Top.
- 3) Pull the front panel off of pump.
- 4) Rinse filters under running water to remove debris.

OPTIONAL steps to clean impeller if flow has decreased:

- 5) Pull firmly to remove pump impeller cover.
- 6) Remove pump impeller from the impeller chamber.
- 7) Rinse impeller, impeller cover, and impeller chamber to remove all debris.
- 8) Replace impeller and replace impeller cover.

BE SURE TO REPLACE IMPELLER COVER COMPLETELY OR WATER WILL NOT FLOW.

- 9) Replace filters and front panel.
- 10) Reassemble Fountain.



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ABOUT YOUR FOUNTAIN

Congratulations on your purchase of an Exaco Endura Clay fountain!

Your fountain is made of Endura Clay. Endura Clay is a mixture of clay and recycled polymer that is combined and formed under high temperature and extremely high pressure.

Compression-injection molding allows for manufacturing pressures of between 200-1,200 tons - giving Endura Clay incredible strength. Products made from Endura Clay are stronger than products made from traditional methods such as injection molding, roto-molding, blow-molding, or wet casting. This allows the product to be lighter and easier to handle.

The use of recycled polymer not only helps the environment and reduces landfill waste, but also gives Endura Clay elasticity and impact/shatter resistance.

Advanced manufacturing and finishing techniques give the product the ability to be made to look like ceramic, terracotta, concrete/cast stone, natural stone and granite.